

REQUEST FOR QUOTATIONS <i>(THIS IS NOT AN ORDER)</i>		THIS RFQ <input checked="" type="checkbox"/> IS <input type="checkbox"/> IS NOT A SMALL BUSINESS SET-ASIDE			PAGE	OF PAGES
					1	56
1. REQUEST NO. W912DS-04-T-0054	2. DATE ISSUED 04-Aug-2004	3. REQUISITION/PURCHASE REQUEST NO. W16ROE-4203-0886	4. CERT. FOR NAT. DEF. UNDER BDSA REG. 2 AND/OR DMS REG. 1		RATING	
5a. ISSUED BY USA ENGINEER DISTRICT, NEW YORK ATTN:CENAN-CT ROOM 1843 26 FEDERAL PLAZA NEW YORK NY 10278			6. DELIVER BY (Date) SEE SCHEDULE			
			7. DELIVERY <input checked="" type="checkbox"/> FOB <input type="checkbox"/> OTHER DESTINATION (See Schedule)			
5b. FOR INFORMATION CALL: (Name and Telephone no.) (No collect calls) ANNE SPIEGELBERG 212-264-9003						
8. TO: NAME AND ADDRESS, INCLUDING ZIP CODE			9. DESTINATION (Consignee and address, including ZIP Code) SEE SCHEDULE			
10. PLEASE FURNISH QUOTATIONS TO THE ISSUING OFFICE IN BLOCK 5a ON OR BEFORE CLOSE OF BUSINESS: (Date) 13-Aug-2004						
IMPORTANT: This is a request for information, and quotations furnished are not offers. If you are unable to quote, please so indicate on this form and return it to the address in Block 5a. This request does not commit the Government to pay any costs incurred in the preparation of the submission of this quotation or to contract for supplies or services. Supplies are of domestic origin unless otherwise indicated by quoter. Any representations and/or certifications attached to this Request for Quotations must be completed by the quoter.						
11. SCHEDULE (Include applicable Federal, State, and local taxes)						
ITEM NO. (a)	SUPPLIES/ SERVICES (b)	QUANTITY (c)	UNIT (d)	UNIT PRICE (e)	AMOUNT (f)	
SEE SCHEDULE						
12. DISCOUNT FOR PROMPT PAYMENT		a. 10 CALENDAR DAYS %	b. 20 CALENDAR DAYS %	c. 30 CALENDAR DAYS %	d. CALENDAR DAYS No. %	
NOTE: Additional provisions and representations <input type="checkbox"/> are <input type="checkbox"/> are not attached.						
13. NAME AND ADDRESS OF QUOTER (Street, City, County, State, and ZIP Code)		14. SIGNATURE OF PERSON AUTHORIZED TO SIGN QUOTATION		15. DATE OF QUOTATION		
		16. NAME AND TITLE OF SIGNER (Type or print)		TELEPHONE NO. (Include area code)		

Section B - Supplies or Services and Prices

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0001	Class 6 Size V, 5-drawer legal size security filing cabinet, single lock design, Natl. Stock No. 7110-01-919-9193 Fed Spec AA-F-358H, Color: Gray	1	Lump Sum		

NET AMT

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0002	Class 6 Size III, 4-drawer legal size security filing cabinet, single lock design, Natl. Stock No. 7110-01-920-9343, Fed Spec AA-F-358H, Color-Gray	1	Lump Sum		

NET AMT

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0003	Class 6 Size III, 4-drawer legal size security filing cabinet, single lock design, Natl. Stock No. 7110-01-015-4266, Fed Spec AA-F-358H, Color-black	1	Lump Sum		

NET AMT

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0004	Class 6 Size I, Map and Plan security cabinet, single lock design, Natl. Stock No. 7110-00-931-0771, Fed Spec AA-F-363D, Color-gray	1	Lump Sum		

NET AMT

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0005	Plan hold and rack assembly (for item 4 above), Natl. Stock No. MPPHRA-103	1	Lump Sum		

NET AMT

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0006	Adjustable Shelf (for item 4 above) Natl. Stock No. MPAS-105	1	Lump Sum		

NET AMT

PROCUREMENT OF FILING CABINETS

POC: Anne Spiegelberg TEL: 212-264-9003
FAX: 212-264-3013

CONTRACTOR MUST CONTACT THE ORIGINATOR OF THE REQUEST FOR ADDITIONAL TECHNICAL CLARIFICATION OF THIS CONTRACT.

POC: Mr Richard
US ARMY CORPS OF ENGINEERS, NYD
PPMD-MILITARY
TEL: 212-264-0619

1. THIS PROCUREMENT IS RESERVED FOR 100% SMALL BUSINESS SET-ASIDE. HOWEVER, IF THE GOVERNMENT DETERMINES THAT QUOTES FROM SMALL BUSINESSES ARE NON-RESPONSIBLE OR NOT AT A FAIR AND REASONABLE PRICE, QUOTES FROM LARGE BUSINESSES MAY BE CONSIDERED.

2. THIS SIC CODE IS 2522, WITH SMALL BUSINESS SIZE STANDARD OF 500 Employees. NAICS CODES FOR THIS PROJECT ARE 337214 AND 442110. The FSC CODE is 7125.

3. BASED UPON ITEM 2 ABOVE THE QUOTER MUST COMPLETE THE FOLLOWING:

4. QUOTER IS A: LARGE BUSINESS (LB): _____
 SMALL BUSINESS (SB): _____
 SMALL DISADVANTAGED BUSINESS (SDB): _____
 MINORITY INSTITUTION: _____
 WOMAN-OWNED BUSINESS: _____
 HUBZONE REPRESENTATION: _____
 8A FIRM: _____
 VETERAN-OWNED SMALL BUSINESS: _____
 SERVICE DISABLED VETERAN: _____
 OTHER VETERAN: _____
 EMERGING SMALL BUSINESS: _____

REMITTANCE ADDRESS: _____

FEDERAL TAX I.D. # _____

DUN & BRADSTREET # _____

CAGE CODE # _____

IF YOU DON'T HAVE A DUNS NUMBER YOU CAN ACQUIRE ONE AT NO CHARGE @
1-800-333-0505.

ETHNIC GROUP:

NATIVE AMERICAN_____

ASIAN-PACIFIC_____

BLACK AMERICAN_____

HISPANIC AMERICAN_____

OTHER SDB CERTIFIED_____ OTHER_____

I AM CCR REGISTERED_____ (YES) _____ (NO)
(Award may not be made to firms that are not CCR Registered)

NOTE: VENDORS ARE REQUIRED TO BE REGISTERED IN THE CENTRAL CONTRACTOR REGISTRATION (CCR) IN ACCORDANCE WITH DFAR 52.204-7004. WEB-SITE www.ccr.gov for registration. **VENDORS MUST BE IN CCR IN ORDER TO BE CONSIDERED FOR A CONTRACT WITH THE GOVERNMENT.**

QUOTES MUST BE RECEIVED BEFORE OR BY 13 AUG 04 4:00 P.M.

Return Quotes to:

**US Army Corps of Engineers, New York District
ATTN: CENAN-CT, Anne Spiegelberg, Room 1843
26 Federal Plaza
New York, New York 10278**

SHIP TO ADDRESS IS AS FOLLOWS:

**New York City Department of Transportation
2 Rector Street, 5th Floor
ATTN: Jay Patel, PE
New York, N.Y. 10006
Phone: (212) 788-1821**

Special Shipping Instructions:

- 1. Call Mr. Patel prior to delivery.**
- 2. Items can be received at “ship to” address from 9:30AM – 12:00PM; 1:00PM – 4:00PM, Monday through Friday.**
- 3. Cartons must be marked with name and color of contents.**

[INCH-POUND]
AA-F-358H
May 18, 2000
SUPERSEDING
AA-F-358G
March 7, 1989

FILING CABINET, LEGAL AND LETTER SIZE, UNINSULATED, SECURITY

The General Services Administration has authorized the use of this federal specification by all federal agencies.

1 SCOPE AND CLASSIFICATION

1.1 Scope. This specification covers uninsulated, filing cabinets which are designed to meet the filing and storage criteria for classified National Security Information set forth in Executive Order 12356, governing the classification, declassification, downgrading and safeguarding of national security information. The cabinets provide protection against unauthorized entry for the periods of time specified in 1.2.1.

1.1.1 Limited use. Cabinets tested and qualified under this specification are to be sold only to the Federal Government, Government contractors specifically authorized to purchase these containers or other organizations specifically authorized or required by the Government to use the containers.

1.2 Classification.

1.2.1 Classes and sizes. The filing cabinets shall be of the following classes and sizes, as specified (see 6.2).

Class 5 - Resistant to 20 man-hours surreptitious entry, 30 man-minutes covert entry and 10 man-minutes forced entry.

Size I - 2-drawer, legal size
Size II - 4-drawer, letter size
Size III - 4-drawer, legal size
Size IV - 1-drawer, special size (see 6.1)
Size V - 5-drawer, legal size
Size VI - 5-drawer, letter size
Size X - 2-drawer, letter size

Class 6 -Resistant to 20 man-hours surreptitious entry, 30 man-minutes covert entry. No forced entry requirements.

Size I -2-drawer, legal size
Size II -4-drawer, letter size
Size III -4-drawer, legal size
Size IV -5-drawer, letter size
Size V -5-drawer, legal size
Size VI -2-drawer, special size (see 6.1)
Size VII -1-drawer, special size (see 6.1)
Size VIII -1-drawer, special size for field use
Size X -2-drawer, letter size

Beneficial comments, recommendations, additions, deletions, clarifications, etc., and any other data which may improve this document should be sent to: General Services Administration, Federal Supply Service, National Furniture Center, Engineering Division (3FNE-CO), Washington, DC 20406.

FSC 7110

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1.2.2 Designs. When specified (see 6.2), cabinets shall be of the following designs. DL -Dual lock. Two separate combination locks (see 3.3.1.1 and Figure I).

DM -Dual multiple lock. Independently controlled locking drawers with each drawer having one or two separate combination locks and a separate locking mechanism, as specified (see 3.3.1.1 and Figure II).

ML -Multiple lock. Independently controlled locking drawers with each drawer having its own individual combination lock and locking mechanism (see 3.3.1.1 and Figure III).

1.2.3 Styles. The cabinets shall be of the style specified (see 6.2).

K -Key changeable combination lock.
H -Hand changeable combination lock.

2. APPLICABLE DOCUMENTS

2.1 Government publications. The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, the issue in effect on the date of invitation for bids or request for proposal, shall apply.

Federal Specifications:

QQ-C-320 -Chromium Plating (Electrodeposited).QQ-P-416 -Plating, Cadmium (Electrodeposited).TT-C-490 -Cleaning Methods and Pretreatment of Ferrous Surfaces for

Organic Coatings.PPP-B-601 -Boxes, Wood, Cleated Plywood.PPP-B-621 -Boxes, Wood, Nailed and Lock Corner.FF-L-2740 - Locks, Combination

Federal Standards:

Fed. Std. No. 123 -Marking for Domestic Shipment (Civilian Agencies).Fed. Std. No. 595 -Colors.

(Activities outside the Federal Government may obtain copies of Federal Specifications, Standards and Handbooks as outlined under General Information in the Index of Federal Specifications and Standards and at the prices indicated in the Index. The Index, which includes cumulative monthly supplements as issued, is for sale on a subscription basis by the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.

(Single copies of this Specification and other Federal Specifications are available from: General Services Administration, Federal Supply Service, Specifications Section (3FP-E), Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Tel (202) 619-8925)

Military Specifications:

MIL-L-10547 -Liners, Case and Sheet Overwrap,
Water-Vaporproof or Waterproof,
Flexible.

Military Standards:

MIL-STD-129 -Marking for Shipment and Storage.

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(Copies of Military Specifications and Standards are available from:DODSSP -Customer Service, Standardization Document Order Desk, 700 Robbins Avenue, Bldg. 4D, Philadelphia, PA 19111-5094, Tel (215) 697-2179)

2.2 Other publications. The following documents form a part of this specification to the extent specified herein. Unless a specific issue is identified, the issue in effect on the date of invitation for bids or request for proposal shall apply.

American National Standards Institute
(ANSI)/American Society for Quality (ASQ):

ANSI/ASQ Z1.4 -Sampling Procedures and Tables
for Inspection by Attributes

(Application for copies should be addressed to
ANSI, 11 West 42nd Street, NY 10036.)

American Society for Testing and Materials (ASTM):

B633 -Standard Specification for Electrodeposited
Coatings of Zinc on Iron and Steel.

(Application for copies should be addressed to the
American Society for Testing and Materials, 100 Barr
Harbor Drive, West Conshohocken, PA 19428-2959)

National Motor Freight Traffic Association, Inc.,
Agent:

National Motor Freight Classification.

(Application for copies should be addressed to the American Trucking Association, Inc., Traffic Department, 1616 P Street, NW, Washington, DC20036.)

Uniform Classification Committee, Agent:

Uniform Freight Classification.

(Application for copies should be addressed to the Uniform Classification Committee, Room 1106, 222 South Riverside Plaza, Chicago, IL 60606.)

Underwriters Laboratories, Inc. (UL) Publications:

ANSI/UL 768 -Standard for Combination Locks.

(Application for copies should be addressed to Underwriters' Laboratory, 333 Pfingsten Rd., Northbrook, IL 60062.)

3 REQUIREMENTS

3.1 Qualification. The security filing cabinets furnished under this specification shall be products which have been tested and have passed the qualification tests and inspections specified in section 4, and have been listed on or approved for listing on the applicable qualified products list (QPL). No changes may be made in the design or construction of listed products without written approval from the activity responsible for the qualification.

3.1.1 Qualification suspension.

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3.1.1.1 Development of entry techniques. The cabinets qualified under this specification will be continually tested by the Government during the term of qualification to determine whether the entry protection afforded by the cabinets should or can be improved. If, at any time, entry techniques are developed within the framework of the specification which affect a cabinet's security integrity, it shall be removed from the QPL.

3.1.1.2 Change in specification requirements. This specification will be reviewed by the Government to determine whether specification requirements should or can be changed to improve product quality. If, at any time, requirements are changed, and such changes affect the qualification status of a qualified cabinet, it shall be removed from the QPL and the manufacturer will be required to modify the product to the extent necessary to comply with specification changes and have the product re-qualified.

3.2 Material. Materials used in the cabinet's construction shall be as specified herein. Materials not specified shall be of good commercial quality, suitable in all respects for the purpose intended. Materials used in the cabinet shall be of the type, thickness and strength to meet all applicable requirements of this specification. Materials shall be free from rust, scale, pits, buckles and other imperfections which might adversely affect the appearance or the serviceability of the finished product.

3.2.1 Face hardware. The face hardware, excluding combination locks and the handles and lock dial protector on Size VIII cabinets, shall be satin finished anodized aluminum or stainless steel, or satin finished chromium on steel or on diecast zinc, brass or bronze. The exposed surfaces of all hardware used on a single unit shall be finished to match each other within the limits of the base material and protective coating used. The exposed surfaces of all face hardware shall be free of sharp edges, burrs, pits, nicks or scratches that penetrate the protective plating or anodizing.

3.2.2 Finishing Materials.

3.2.2.1 Enamel and lacquer. The final coat for the cabinet shall be powder coat, epoxy, acrylic, lacquer or urethane. The color shall be as specified in 3.2.3.

3.2.2.2 Chromium plating. Chromium plating shall be in accordance with class I, type II of QQ-C-320.

3.2.2.3 Cadmium plating. Cadmium plating shall be in accordance with class I of QQ-P-416.

3.2.2.4 Zinc coating. Zinc coating shall be in accordance with ASTM B633, Type I, with a thickness coating classification of Fe/Zn 8.

3.2.3 Color of finish. The color of finish shall be as specified (see 6.2) from the following colors as provided by Federal Standard No. 595.

Gray -Color No. 26134 Black -Color No. 27040 Parchment -
Color No. 27769

(Sample panels of the standard colors are obtainable, without charge, from the Business Service Center, Federal Supply Service, General Services Administration, Washington, DC 20407, or from the Business Service Center of the nearest Regional Office.)

3.3 Construction and design.

4AA-F-358 HTABLE I. Dimensions and weights.

3.3.1 Design. Filing cabinets shall be 1 drawer wide and shall have the same general appearance as standard,

vertical filing cabinets, with the number of drawers specified in 1.2.1.

3.3.1.1 Design DL, DM and ML. The general exterior appearance of the DL, DM and ML cabinets shall be as shown in Figures I, II and III, respectively. The illustrations identify the basic styling required. They do not represent specific location or design of face hardware (locks, drawer handles and label holders) on drawer fronts, unless otherwise specified herein. Design ML and DM cabinets shall have interior, drawer compartment partitions installed between each drawer to provide security to the individual drawer user. The partitions shall be welded in position and shall completely isolate each drawer from any other drawer.

3.3.2 Dimensions and weights. The cabinets, exclusive of face hardware and caster base platform, shall be of the maximum dimensions and weights specified in Table I. The weight shall be permanently marked on the cabinet base or on the left or right front upright near the cabinet base. The characters shall be not less than 1/2 inch in height and shall be visible from the front of the cabinet.

3.3.3 Assembly. The cabinet top, bottom, sides, back and case frame members shall be assembled into a rigid unit. Mechanical attachments shall be secured by methods to withstand loosening during the service life of the cabinet. All welding and brazing shall be sound without porosity and shall accomplish secure connections and joints in proper alignment. The greatest

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depth permitted on depressed spot welds on exterior surfaces shall be not more than 1/64 (0.0156) inch. All excessively depressed spot welds and all cratered spot welds shall be filled, ground smooth and finished so as to blend with the cabinet finish. Interior welds shall be finished to eliminate sharp edges and rough surfaces which might cause personal injury. The cabinet shall withstand the rack test in 4.6.3 without sagging or binding of parts or other damage to cause interference with the smooth, easy operation of drawers, suspensions, followers, lock mechanism and other movable parts.

3.3.4 Drawers.

3.3.4.1 Components. Each cabinet drawer shall have drawer stops specified in 3.3.4.4, a drawer pull or handle specified in 3.3.4.5, drawer latch with release mechanism specified in 3.3.4.6, a label holder specified in 3.3.4.7 and a follower block specified in 3.3.5. Drawer guide rods are not permitted.

3.3.4.2 Drawer design. The drawer design shall be such that when the drawer is pulled open, the file material stored therein shall be directly accessible to the user without requiring further movement or operation of any cabinet part or component. The drawer shall allow hanging folders. The drawers shall be aligned in the drawer opening and shall fit squarely, equidistant on all four sides. The drawer, when loaded with typical filing material, shall travel easily, quietly and smoothly on its suspension, and at no point in the open position shall there be contact between the drawer's top or bottom surfaces and the top or bottom surfaces of any other open drawer. The drawers shall be removable from the cabinet for service purposes.

3.3.4.3 Construction. The drawer body shall be formed of a material as specified in 3.2. The drawer back shall be attached to the drawer body by suitable and effective methods. The control drawer head shall be removable from the drawer body for service purposes. Drawer heads shall be interchangeable, without modification and with a minimum of alignment effort, between cabinets of the same brand, class and width (legal or letter). The height of the drawer back shall be not less than the height of the drawer sides. The upper edge of the drawer shall be formed in a flat fold, side bead or finished in a manner to eliminate burrs and rough edges. The inside corners of the drawer front shall be neatly closed and formed in such a manner as to present no external sharp corners or rough edges.

3.3.4.4 Stops. The drawer stops shall be a heavy duty type which shall prevent the drawer from hitting the back of the cabinet on the inward movement and shall prevent the drawer from falling out of the cabinet when

pulled to the fully opened position. Stops shall be tested in accordance with paragraph 4.6.2.

3.3.4.5 Drawer pull or handle. The drawer pull or drawer handle shall be constructed of one of the materials in 3.2.1 and shall be of sufficient thickness and strength to withstand hard daily usage. Stamped drawer pulls are not permitted. The pull shall be securely and firmly staked to the drawer head by a method to prevent its accidental loosening during the service life of the cabinet. The drawer latch release mechanism in 3.3.4.6 may be integral with the drawer pull or handle. The drawer pull handhold and the handhold for the drawer handle shall be not less than 1 inch by 3-1/2 inches. The pull or handle shall be finished to eliminate roughness and sharp edges.

3.3.4.6 Drawer latch and latch release control. Each drawer, including the lock drawer shall have an automatic latch which shall be activated when the drawer is moved to the closed position. The latch for the lock drawer may be integral with the locking bolt mechanism. The latch shall hold the unlocked drawer(s) in the closed position; and unless the latch release control is operated, it shall not be possible to open the drawer(s) by shaking, jerking or moving the closed drawer up and down, back and forth or side to side. The

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latch mechanism design and materials used in its construction shall be of sufficient strength to withstand hard usage. The latch release may be integral with the drawer handle or it may be a finger controlled button or lever located on the drawer front adjacent to the drawer handle or pull, so that easy one-hand operation is possible to simultaneously release the latch and pull the drawer open. The latch and latch release shall operate easily and smoothly.

3.3.4.7 Label holder. The label holder shall readily accommodate and retain without binding label cards not less than 2-3/4 by 1-3/4 inches. The label holder shall be securely attached, without movement, to the drawer front and any required mounting slots in the drawer front shall not be visible after the label holder is installed.

3.3.5 Movable follower block. The follower block shall be as specified in 3.3.5.1 or 3.3.5.2. Its upper edge shall have a completely closed formation and all exposed surfaces shall be finished in a manner which completely eliminates roughness. The follower block shall be easy to adjust and removable. The follower block control shall be easily accessible when placed in the farthest back position.

3.3.5.1 Friction locking type. The friction locking type follower block shall be held in place by means of pressure exerted against the drawer sides and shall be held securely in a right angle position to the drawer sides at any point along the drawer depth, except for a maximum of 5 inches at the front of the drawer. The follower block shall be spring controlled and activated at one point near the upper edge of the follower by a device designed for this purpose. The follower block shall withstand the tests specified in 4.6.5 without damage or creeping in excess of 1/2 inch.

3.3.5.2 Positive locking type. The positive locking type follower block shall be held in place by engaging slots along the drawer sides or bottom and shall be held securely in a right angle position to the drawer sides at no greater than 1 inch increments, except for a maximum of 5 inches at the front of the drawer. The locking method shall be such as to prevent disengaging by pressure of filing material in the drawer. When the locking method does not incorporate spring action, the locking shall be accomplished solely by the weight of the follower block. Positive locking followers shall withstand the test in 4.6.5 without damage or disengagement from the secure right angle position to the drawer sides.

3.3.5.3 Follower block support. The follower block support shall be constructed of corrosion resistant material or shall be made corrosion resistant by plating as specified in 3.2.2.3 and 3.2.2.4 or may have an oxide coating with the entire member then coated with an organic finish which dries to a hard film. The support shall be held securely and shall move freely within the formation provided in the drawer side. The support arm

extending along the drawer side shall be not more than 5 inches or less than 4-1/2 inches in length.

3.3.6 Drawer suspensions. Drawer suspensions shall be either a side arm type or a cradle type. All welds necessary in the assembly of the suspensions shall provide strong, secure joints and connections. Except for areas burned during welding processes, all surfaces of suspension members shall be cadmium or zinc plated as specified in 3.2.2.3 and 3.2.2.4. A supplementary coating shall be used to cover weld burned areas. Alternatively, an oxide coating may be used with the entire member then coated with an organic finish which dries to a hard film. Suspensions shall be equipped with bumpers of a shock absorbing material and located so as to prevent metal-to-metal contact between the rear of the suspension and drawer track and the back of the cabinet case. Suspension slides shall travel easily, quietly and smoothly with the drawer. Suspensions shall meet the test requirements in 4.6.1 and 4.6.3.

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3.3.6.1 Drawer and case tracks. Case tracks shall be secured to at least the front and rear interior reinforcing members by interlocking of lugs on the case track into appropriate openings in the reinforcing members. The interlocking shall provide secure connections without vertical or horizontal movement. Alternatively, the case track may be attached to the front and rear interior reinforcing members by interlocking lugs, bolts or welding, or any combination thereof, to provide a comparable connection. The drawer track mounting shall be attached to the drawer sides by spot welds. The drawer and case tracks shall be so located as to be level and in proper relation to one another and must hold the drawer squarely in the drawer opening. All outer surfaces of the drawer and case tracks shall be finished in accordance with 3.2.2 and 3.5.

3.3.7 Drawer dimensions. The minimum drawer dimensions shall be as shown in Table II. Inside drawer dimensions are exclusive of the hanging folder support.

TABLE II. Drawer dimension. (All dimensions are in inches.) Minimum, insidedrawer, clear (excluding follower block)

Cabinet Size	Height	Width	Depth
All legal size	10-1/4	15-1/4	24
All letter size	10-1/4	12-1/4	24
Class 5 Size IV	10-1/4	15-1/4	14-1/2
Class 6 Size VI	10-1/4	12-1/4	16-1/2
Class 6 Size VII & VIII	10-1/8	12-1/4	13

3.3.8 Carrying handles. The Class 6, Size VIII cabinet shall be provided with 2 lift type carrying handles. The handles shall be of a hinged down design and shall be attached in such a manner and position to provide balance and facilitate the movement of the cabinet. The handles are not intended to provide security against unauthorized removal of the cabinet but are furnished to assist in the authorized movement of the cabinet from one location to another. The handles shall have all surfaces ground smooth to eliminate roughness and sharp edges. The assembly shall be provided with stops to prevent the handles from being raised beyond the 90 degrees from the hinged down position. The handles and their attachment shall be capable of withstanding the test specified in 4.6.9.

3.3.8.1 Carrying handle assembly dimensions. The carrying handles shall be of not less than 1/2 inch diameter steel. The handle handhold shall be not less than 3-1/2 by 1-1/4 inches and shall be designed to easily accommodate the user's hand. The handles shall be securely attached to a metal plate support surface of not less than 1/4 inch thickness. The support surface shall be attached to the cabinet case by a continuous arc welding process so as to withstand rough handling. The handle assembly, when in the lift position, shall provide a clearance of not less than 2 inches from all projections on the cabinet.

3.3.8.2 Dial knob protector. The dial of the Class 6, Size VIII cabinet shall be protected by a shield of not less than 16 gage (0.0598 inch) steel. The shield shall project beyond the outmost surface of the dial assembly and shall be securely welded to the cabinet to withstand heavy abuse. The attachment of the shield shall not interfere with the ease of dialing the lock combination,

nor shall its attachment weaken the tamper resistance qualities of the cabinet.

3.3.9 Caster base platform. when specified (see 6.2), a caster base shall be furnished. The casters shall be attached to the four corners of a dolly platform without mechanical attachment to the cabinet. The dolly platform shall be of the same dimension as the cabinet base. Caster and dolly shall be manufactured of malleable steel and shall have sufficient strength to transport safely, loads equal to 2-1/2 times the weight of the cabinet. Minimum width of casters for each of the four corners of the dolly shall be

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1-1/2 inches. If dual casters are used, each caster wheel shall be a minimum of 3/4 inch wide.

3.4 Locking mechanism and lock.

3.4.1 Lock mechanism. All drawers of the cabinet shall be locked with a dead bolt locking mechanism which is controlled by a changeable, combination lock specified in 3.4.2. Under the conditions specified in 4.6.7, it shall not be possible to secure the control (lock) drawer when any other drawer is open beyond the point of engagement of the locking mechanism. The requirements of paragraphs 3.4.1 and 4.6.7 do not apply to Design ML or DM cabinets.

3.4.1.1 Locking mechanism for Design DL cabinets. The Design DL cabinet shall be equipped with two separate built-in, changeable, combination locks. Both locks shall be mounted in the same drawer of the cabinet. Together, the two locks shall control the locking of the entire container. It shall not be possible to unlock the drawers without dialing the correct combination settings of both locks. The locks shall meet the requirements of 3.4.2.

3.4.1.2 Locking mechanism for Design ML cabinets. Each drawer in the ML cabinet shall have its own positive, dead bolt locking mechanism and changeable

combination lock to provide the required security for the individual drawer. The proper opening and closing of individual drawers shall be accomplished regardless of the locked or unlocked condition of any other drawer or drawers in the cabinet. The combination locks shall be as specified in 3.4.2.

3.4.1.3 Locking mechanism for Design DM cabinets. Each drawer in the DM cabinet shall have its own positive, dead bolt locking mechanism and one or two separate built-in, changeable, combination locks to provide the required security for the individual drawer. It shall not be possible to unlock the drawer without dialing the correct combination settings of both locks if it has two, or of its lock, if it has one. The proper opening and closing of individual drawers shall be accomplished regardless of the locked or unlocked condition of any other drawer or drawers in the cabinet. The combination locks shall be as specified in 3.4.2.

3.4.2 Changeable combination lock. A changeable combination lock of the type specified herein shall be installed as an integral part of the cabinet. The lock dial and ring shall be of top reading, spy resistant design with dial and ring protected by a snap-on dust cover. At the option of the purchaser, the lock shall be hand change or key change type (see 6.2). When mounted in the cabinet, the lock shall resist surreptitious entry (see 6.4.2) for not less than 20 man-hours. Class 6, Size VIII cabinets shall be furnished with locks that meet the requirements for Group 1R locks under ANSUL Publication No. 768. The lock shall bear the UL Group 1R label as evidence of compliance with the standard. The Government reserves the right to conduct testing (See 3.4.4). Locks used on all other Classes and sizes shall meet the requirements of Federal Specification FF-L-2740, Class TR, Type NT, Size LD. The cabinet's design shall incorporate a method of inspecting and servicing the lock and the cabinet's bolt and cam assembly without completely removing the drawer head. The method used may be an inspection plate in the drawer head installed in a manner as not to affect the integrity of the cabinet.

3.4.2.1 Combination lock installation. The lock's dial ring shall be mounted so as to be flush against the

front surface of the drawer front, and its attachment to the drawer front shall be firm and secure without movement or side play. The lock case shall be securely attached to the lock drawer head with screws. Screws shall be retained by lock washers or other suitable and effective means so that there is no movement or side play to the lock case. The lock's spline key shall not be defaced in any manner and shall be inserted to within 1/32 inch of the top of the cam. The lock's outer spindle shall be threaded to not more than 4 threads from the top of the lock drive cam. The

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lock shall not be changed or altered in any manner from the formation supplied by the lock manufacturer. Metal plates, housing or other barriers used around the lock case shall be installed in a manner so as not to abrade or otherwise damage the lock spindle. No lubricant other than that supplied by the lock manufacturer shall be used within the lock case.

3.4.2.2 Hand change combination locks. Hand change combination locks shall be designed to be readily combination changeable by hand without the use of special tools/keys. Changing the combination shall not require disassembly of the lock beyond removal of the back and wheel pack and disassembly of the wheel pack. The wheel pack (may include the back cover plate) shall be removable as a subassembly for accessibility and ease of servicing, outside the container. Removal of the lock back cover shall not require removal of more than two screws. Wheels shall be clearly indexed from 0 to 99. The numbers and gradations shall be embossed to be easily read. Wheels shall have contained flanges to prevent loss or improper re-assembly. Parts which must be removed during changing shall be durable and not subject to damage or excessive wear. Locks shall not require replacement of components, during changing. The wheel retainer shall be a C-ring or other design, easily removed by hand. Lock design shall not include components which may be inadvertently detached or lost during changing. Simple, illustrated, combination changing instructions shall be provided. Lock design shall minimize the possibility of improper orientation of parts during re-assembly.

3.4.2.3 Key change combination locks. Key change combination locks shall be designed to be readily

combination changeable by use of a special tool/key. Combination change shall not require disassembly of the lock. All key changelocks shall have a changing index located on the dial ring, separate from the opening index. Simple, illustrated instructions shall be provided.

3.4.3 Locking mechanism and lock mounting drawings. Complete, readable, exploded view drawings of the locking mechanism and the lock mounting, with individual parts identified, shall be attached to the interior of the control drawer cover plate.

3.4.4 Government testing. The Government testing facility for the General Services Administration reserves the right of testing the combination lock in accordance with standards that are privileged to the Government (see 6.6).

3.5 Pretreatment and finish.

3.5.1 Pretreatment. All exterior and interior ferrous metal surfaces shall be treated for painting in accordance with any of the types in Federal specification TT-C-490.

3.5.2 Finish. The finish coating specified in 3.2 shall be applied to all exterior and interior metal surfaces except plated metal. The exterior coating shall be textured. The texture shall be designed to make it difficult to disguise covert entry attempts. The minimum total finished film thickness of the final coat shall be not less than 1.0 mil. The finish shall level out to produce uniform exposed surfaces without runs, wrinkles, grit, areas of thin or no film or separation of color. Special attention shall be given to the base and interior to ensure that all surfaces are adequately protected against rust. The final finish shall withstand the test in 4.6.13 without evidence of cracking, flaking or loss of adhesion of the finish. Two test panels of 20 gage (0.0359 inch) steel shall be furnished with the cabinet for the purpose of the test in 4.6.13. One panel

shall be prepared to reflect the inner coating and one to reflect the outer coating used.

3.5.3 Plating. Bolts, screws, nuts and similar accessories shall be made to resist rust by electrogalvanizing, or by zinc, cadmium or chromium plating. Plating shall be in accordance with 3.2.2. 10AA-F-358H

3.6 Lubrication. The cabinet's moving parts requiring lubrication shall have a permanent type lubricant applied which is suitable to the varied climatic conditions likely to be encountered during the service of the product.

3.7 Resistance to entry techniques.

3.7.1 Surreptitious, covert and forced entry. The cabinet shall withstand the tests in 4.6.11 for not less than the periods of time specified hereunder.

Class 5 cabinets -20 man-hours surreptitious entry, 30 man-minutes covert entry and 10 man-minutes forced entry.

Class 6 cabinets -20 man-hours surreptitious entry, 30 man-minutes covert entry.

3.7.2 Radiological techniques. The cabinet and its locking mechanisms shall withstand the test in 4.6.12 for not less than 20 man-hours.

3.8 Cabinet labels. Each cabinet supplied under a contract or order shall bear metallic labels showing the information specified hereunder. Labels shall be attached in a manner sufficient to preclude removing the label without destroying the label. Regardless of the method used, the label attachment shall not degrade the cabinet security.

3.8.1 General Services Administration label. This label shall be affixed to the outside face of the control drawer. The label shall show, in red lettering not less than 1/8 inch high, the following:

GENERAL SERVICES ADMINISTRATION APPROVED SECURITY
CONTAINER MANUFACTURER'S NAME

3.8.2 Identification label. An identification label shall be affixed to the external side of the drawer containing the lock, and shall show the cabinet's model and serial number, year of manufacture and Government contract number. On ML and DM cabinets, the label shall be on the top or second drawer.

3.8.3 Certification label. A certification label shall be affixed to the external side of the control drawer containing the lock and shall bear the following certification:

For the Class 5 cabinet -

"This is a U.S. Government Class 5 cabinet which has been approved by GSA under Fed. Spec. AA-F-358H. It affords the following protection: 30 man-minutes against covert entry. 10 man-minutes against forced entry. 20 man-hours against surreptitious entry."

For the Class 6 cabinet

"This is a U.S. Government Class 6 cabinet which has been approved by GSA under Fed. Spec. AA-F-358H. It affords the following protection: 30 man-minutes against covert entry. 20 man-hours against surreptitious entry. No forced entry requirement."

3.8.4 Number label. Security cabinets under this specification shall have a number label securely affixed to the front face of the product. The

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label shall be mounted on the cabinet frame above or to the left side of the top drawer. The label shall be nominal 0.020 inch thick, satin finished aluminum and shall be 2-1/2 by 11/16 inches. The label numbering system shall be established by the manufacturer to provide non-repetitive numbers. The label numbers shall be minimum 3/16 inches high and shall be embossed.

3.9 Workmanship. The workmanship shall be of a quality to produce a serviceable item, able to withstand hard daily usage. The edges of all parts and sheets shall be protected by folding, beading, flanging or grinding to eliminate burrs or sharp edges. The bending of the channels and flanges shall be straight and smooth. Welding and brazing shall be secure. Lock washers, cotter pins, clips, retainers or built-in features shall be used to prevent loosening of screws, bolts and nuts which may cause disengagement of parts. To assure strict compliance with 3.4.2.1, particular attention shall be given to the quality of workmanship and the method used in the installation of the combination lock in the cabinet. Moving parts shall operate smoothly. The security filing cabinet shall be free of any defects or features which may affect its appearance and its serviceability or which might cause personal injury.

3.10 Spare parts list. A spare parts list of all cabinet parts which may be subject to subsequent replacement because of wear or because of accidental damage shall be furnished with each cabinet delivered under contract. The parts list shall clearly identify the parts by description and part numbers. The list shall be legibly printed on heavy paper or other suitable material and bonded by glue or adhesive to an inside surface of the cabinet in a location accessible to maintenance personnel.

3.11 Replacement of component parts. Component parts, such as drawers, suspensions, combination locks and external face hardware shall be capable of identical replacement in the field without the use of specialized tools or specially qualified personnel and without weakening the security protection of the cabinet. Spare parts lists for the manufacturer's current production

shall be immediately available upon the written request from the user. Manufacturers shall maintain replacement parts for a minimum of five years after any design change.

3.12 Regulatory requirements. The offeror/contractor is encouraged to use recovered materials in accordance with Public Law 94-580, as amended, to the maximum extent practicable.

4. QUALITY ASSURANCE PROVISIONS

4.1 Inspection responsibility. Except that testing for qualifications shall be performed by an agency designated by the General Services Administration, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified, the supplier may utilize his own or any other inspection facility or service acceptable to the Government. Inspection records of the examination and tests with itemized results shall be kept complete at the manufacturer's facility, available to the Government throughout the duration of the contract, or a minimum of two years, whichever is longer. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to the prescribed requirements.

4.1.1 Component and material inspection. In accordance with 4.1, the supplier is responsible for insuring that components and materials used are manufactured, tested and inspected in accordance with the requirements of referenced specifications and standards to the extent specified or, if none, in accordance with this specification.

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4.2 Qualification testing and inspection. Qualification testing and inspection shall consist of the following tests and inspections. Failure to meet any one or more of these requirements shall provide reason to consider the product as having failed to meet the requirement for qualification.

(a) Drawer pull test -4.6.1(b) Out stop test -
4.6.2(c) Rack test -4.6.3(d) Service test -4.6.4(e)
Moving test -4.6.5(f) Follower block test -4.6.6(g)
Lock drawer test -4.6.7(h) Locking mechanism service
test -4.6.8(i) Carrying handle test -4.6.9(j) Drop
test -4.6.10(k) Surreptitious, covert and forced
entry test -4.6.11(l) Radiological test -4.6.12(m)
Finish Test - 4.6.13(n) Inspections -4.7

4.3 Inspection and testing for acceptance. The Government reserves the right to inspect and test each cabinet, including all component parts thereof, delivered for acceptance under this specification after award of contract.

4.3.1 Inspection. Cabinets delivered for acceptance under contract or order shall be inspected as specified in 4.7. Any defect shall provide reason to reject the product. Rejected cabinets may be reworked to correct defects and they may be resubmitted for acceptance. Reworked cabinets shall be so indicated to the Government inspector.

4.3.2 Testing. Periodically, during the term of the contract, the Government inspector, at a time convenient to the Government, will select samples of the manufacturer's regular production and subject them to the tests in 4.6. This acceptance testing shall be performed by a Government agency specifically designated by the General Services Administration. Failure of the cabinet to meet any one or more of these tests shall provide reason to suspend acceptance of the manufacturer's product until the Government is satisfied that all defects have been corrected.

4.4 Inspection of preparation for delivery. An inspection shall be made to determine that packaging, packing and marking comply with those specified in Section 5 of this specification. For examination of interior packaging, the sample unit shall be one shipping container fully prepared for delivery, selected at random just prior to the closing operations. Sampling shall be in accordance with ANSI/ASQ Z1.4. Defects of closure listed shall be examined on shipping containers fully prepared for

delivery. The lot size shall be the number of shipping containers in the end item inspection lot. The inspection level shall be S-2 with an AQL of 4.0 defects per hundred units.

TABLE III. Classification of preparation for delivery defects. Markings Omitted; incorrect; illegible; improper size; wrong location or method of application. Materials Packaging materials not as specified, missing or damaged or not serviceable. Workmanship Straps not properly tensioned. Containers inadequately closed, poor application of internal packing parts, moveable or loose parts not secured properly.

4.5 Testing procedures and tests.

4.5.1 Testing agency. Qualification tests accomplished on product submitted under this specification for approval for inclusion on the applicable Qualified Products List (QPL) and any re-testing that may be required shall be performed by a testing agency specifically designated or approved by the General Services Administration.

4.5.2 Testing costs. All testing costs entailed in determining the qualification of the supplier's product, including costs of re-testing a qualified product if subsequently disqualified under 3.1.1.1 or 3.1.1.2, shall be borne by the supplier. Test costs borne by the supplier shall be payable as directed by the Furniture Commodity Center, Federal Supply Service.

4.5.3 Test procedures. The following procedures shall govern the testing of all products submitted for qualification under this specification.

- (a) Samples shall be submitted for qualification only after the supplier has obtained written authorization from the General Services Administration.
- (b) A qualification test may be discontinued at the Government's testing facility at any time the product fails to meet any one of the requirements set forth in this specification. The manufacturer may be permitted to make modifications on the sample during the testing phase where such modifications, in the judgement of the General Services Administration and the testing facility, are clearly in the interest of the Government.
- (c) In case of failure of the sample, consideration will be given to the request of the manufacturer for submission for retest only after it has been clearly shown that changes have been made in the product which the Government considers sufficient to warrant retest.
- (d) The manufacturer or his representative will not be permitted to observe the tests conducted on his product

at the testing facility. However, when samples tested fail to comply with the requirements of this specification, the sample may be examined by the manufacturer or his representatives and full details of the failure may be made known to them in a manner which, for reasons of security, will be in the best interest of the Government. Appropriate security clearances may be required prior to release of information.

4.5.4 Test samples. Test samples of the class, size and design specified shall be submitted to a laboratory approved by the General Services Administration. In the event the samples are destroyed or damaged to such an extent during testing that testing cannot be completed, the Government reserves the right to require the manufacturer to furnish additional samples necessary to complete the testing. Samples submitted for testing, shall be provided with an identification tag which references the specification, type, class, size, and design.

4.5.5 Drawings and list of materials. The manufacturer shall furnish five complete sets of construction and assembly drawings and lists of materials with samples submitted for qualification. When the samples are tested and are approved for inclusion on the applicable QPL, three sets of the drawings and lists of materials shall be marked by the General Services Administration with the Government's approval. Drawings will be used in inspections of products offered under contract. All material so furnished by the manufacturer will be held in proprietary confidence.

4.5.5.1 Changes in construction or drawings. Once a product has been tested and approved for QPL, no subsequent change of any kind shall be made in its construction or in the construction drawings unless prior written authorization to make a change is obtained by the manufacturer from the Federal Supply Service, General Services Administration.
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4.6 Test methods. Unless otherwise indicated herein, all cabinet drawers shall be loaded with the applicable weight specified below. The weight shall be evenly distributed from front to back and side to side within the drawers.

Letter size drawers -60
pounds
Legal size drawers
-80 pounds

The cabinet with all drawers loaded shall be placed in its normal operating position on a solid floor surface. Examination shall then be made to determine the operation of all component parts, including the lock and locking mechanism, the drawer latches and pulls, and drawer suspensions. The drawer pull test in 4.6.1 shall be conducted at any time during the examination. Failure of the cabinet to comply with any specification requirement shall provide reason to reject the cabinet sample. Upon successful completion of the initial examination, the cabinet shall then be subjected to the tests in 4.6.2 through 4.6.9.

4.6.1 Drawer pull test. The drawer shall be loaded with the applicable weight specified in 4.6. The force required to move the drawer outward (not less than one inch from its fully closed position) to its fully open position, and the force to move the drawer inward from the fully open position to the point where it contacts the latch or lock mechanism shall not exceed 10 pounds.

4.6.2 Out stop test. The drawers shall be loaded as specified in 4.6. A limp cable shall be attached to the center of the pull or handle and extended horizontally to and over a pulley. The opposite end of the cable shall extend downward, and a weight equal to 20% of the drawer load shall be attached to the free end. The drawer shall be released, permitting the weight to land on a platform when the drawer is within 6 inches of full extension. The drawer movement shall continue, without application of further force, until the drawer contacts the out stops. The test shall be repeated three times. Any deformation of the stop shall be considered a failure.

4.6.3 Rack test. The cabinet with all drawers loaded as specified in 4.6 shall be raised not less than one inch to a position of being supported at two diagonally opposite corners. The area of support shall be not greater than 6 inches from each corner. Two hundred fifty pounds of weight shall be still loaded on the cabinet top at each of the two unsupported corners. The cabinet shall remain in this position for not less than 24 hours. The cabinet shall then be returned to its normal

upright level position and examined as specified in 4.6. Failure of any moving part, including the drawer test in 4.6.1, or any resulting damage to the security protection afforded by the cabinet, shall be considered as failure to meet the test requirements.

4.6.4 Service test. Prior to the test the cabinet shall be loaded as specified in 4.6. The drawer selected for the test shall be connected by its drawer pull to a test machine which shall operate the drawer in and out on the drawer suspension. The machine shall have a positive means (no springs) for adjusting its stroke so that the drawer will travel its full distance (1/4 inch clearance is permitted at the end of each stroke). The machine shall in no way contribute to the support of the drawer. The machine shall drive the drawer at a rate of 20 cycles per minute, +2 cycles for 50,000 cycles. The drawer suspension shall be cleaned and lubricated with a lubricant recommended by the manufacturer at the end of 10,000 cycles and shall have no further servicing during the test. The drawer shall be examined and subjected to the pull test in 4.6.1 and the out stop test in 4.6.2 at the beginning of the test and at each increment of 10,000 cycles. The drawer suspension shall have failed the test if the drawer operating force exceeds ten pounds at any time during the test.

4.6.5 Moving test. The cabinet with all drawers loaded with typical filing material of the applicable weight specified in 4.6 and with the follower block drawn up tight against the filing material, shall be tipped backwards to a 45 degree angle. The cabinet shall remain in this tilted position for not less than three hours. At the end of this time it shall be returned to its
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normal upright position and examined in compliance with 4.6. There shall be no damage to the cabinet or its component or displacement of the drawer's contents as a result of the test. Failure of the test shall provide reason to reject the sample.

4.6.6 Follower block test. A drawer of the cabinet shall be loaded with 40 pounds of typical filing material which shall be held against the front of the drawer by the follower block. The location of the follower block shall be indicated by a mark placed on the bottom of the drawer. The machine

specified in 4.6.3 for operating the drawer shall be connected to the drawer and set in motion and made to operate for 500 cycles. Upon completion of 500 cycles of operation, the position of the follower block shall again be indicated by a mark on the bottom of the drawer. Any rearward movement of the follower block, as indicated by the distance between the two marks, shall not exceed 1/2 inch. The follower block shall be examined for compliance with 3.3.5.1 or 3.3.5.2, as applicable.

4.6.7 Lock drawer test. The cabinet shall be secured to prevent tipping and all drawers shall be loaded as specified in 4.6. The cabinet shall be unlocked and all drawers opened. The locking mechanism design shall be examined to determine whether any drawer(s) will provide the greatest potential for failure of this test. The non-lock drawer(s) shall be positioned so as to be open 12 inches or less from the closed position. If several drawer positions offer equal potential for failure, each setup shall be tested. Testing shall be made by one of the following methods, as appropriate:

(1) Cabinets with a locking mechanism designed to permit the lock drawer to be closed, but prevent it from being secured (locked) until all other drawers are fully closed, shall have a torque not to exceed 50 foot-pounds applied to the lock drawer control handle of the closed lock drawer in an attempt to activate the locking mechanism and secure the lock drawer and leave any drawer unsecured. In the event it is possible to secure the lock drawer and leave any drawer unlocked, the cabinet shall have failed the test.

(2) Cabinets with the locking mechanism designed to hold the lock drawer open until all other drawers are fully closed shall have a force not to exceed 50 static pounds applied against the front face of the lock drawer in an attempt to override the locking mechanism and close and secure the lock drawer and leave any drawer unlocked. If this is possible, the cabinet shall have failed the test.

4.6.8 Locking mechanism service test. Prior to the test the locking mechanism shall be examined. The lock drawer shall be loaded as specified in 4.6. The locking mechanism shall be operated for 10,000 cycles. One cycle shall consist of dialing the combination, retracting the lock bolt and operating the

lock drawer handle to retract the locking bolts, then returning the drawer to the fully locked condition, including spinning off the lock combination. Any damage to the locking mechanism shall be considered a failure.

4.6.9 Carrying handle test. The Class 6, Size VIII cabinet shall be bolted or otherwise secured to the floor surface in its normal upright position. Cables shall be hooked through the handhold at midpoint on the grip area of both handles. A direct vertical force of 400 pounds shall be applied to the handles and their attachments. Any resulting failure of welds or any distortion or damage to the handles or their assembly, or to the cabinet shall be considered as failure to comply with this requirement.

4.6.10 Drop test. Each drawer of the cabinet shall be loaded with 60 pounds, which shall be compacted and held in place by the follower block. The cabinet shall be locked and then subjected to the tests specified in 4.6.8.1 and 4.6.8.2. 16AA-F-358H

4.6.10.1 Thirty-six inch drop test. The cabinet shall be tilted backwards until overbalanced and allowed to free-fall squarely on its back to a hard level concrete surface. With the cabinet on its back, the top end shall be raised and allowed to rest on a 4 inch high ledge or support. The opposite end (base) shall then be elevated to a height of 36 inches and allowed to free-fall to the concrete surface. The cabinet shall then be placed so that it rests on one side. The base edge shall be placed on a 4 inch high ledge and the top edge shall be raised to a height of 36 inches and allowed to free fall to the concrete surface. The cabinet shall be turned on its opposite side and the test repeated. The cabinet shall then be returned to its upright position and examined for damage. Any damage to the cabinet which results in a lockout requiring the application of destructive force to correct, shall provide reason to consider the cabinet as having failed the test. Any damage which results in the failure of any design feature incorporated in the cabinet to provide protection against entry shall constitute failure of the test.

4.6.10.2 Thirty foot drop test. The loaded cabinet shall be raised so its base is 30 feet above the hard, level concrete surface. It shall then be allowed to free-fall onto the concrete. Any damage which results in the release of the

stored material or which makes the material accessible without further force shall constitute failure of the test.

4.6.11 Surreptitious, covert and forced entry tests. There shall be sufficient time and opportunity to study the design and construction of the cabinet and to develop testing methods prior to the start of testing. There shall be no limit to the number of methods of surreptitious, covert and forced entry attempted. Not more than two men shall be used simultaneously during each attempt at entry. The man-minute working time shall cover the period during which a surreptitious, covert or forced entry test on the cabinet is in progress and shall be exclusive of time required for safety precautions and rest periods.

4.6.11.1 Tools and devices. Tools and devices used in the surreptitious entry tests are unlimited, except that the total weight of the tools used for a single test shall not exceed 150 pounds. The tools and devices used in the covert entry tests shall be limited as specified below. Power tools, electrically or battery powered shall be commercially available equipment, and shall be limited to drills not exceeding 5000 rpm. Pressure rigs may be used, with a lever arm not exceeding 30 inches. Tools may be reasonably modified, (i.e., special chucks on drills, ground or shaped chisels or pry bars, etc.). Electrical tools shall be able to operate on electricity available in normal office space. Tools and devices shall be capable of being carried in two cases or bags, each case or bag not exceeding 1.5 cubic feet in volume. The total weight of the tools used in a single test shall not exceed 150 pounds, exclusive of the weight of the case. Devices for the application of heat shall be limited to single tank propane, butane or equivalent devices which fall within the weight and dimension limits specified above. Acetylene, MAPP or equivalent shall not be used. Electric arc or any form of burn bars, oxidizer assisted products or explosives will not be used. The tools and devices used for forced entry tests shall be limited to non-powered tools only. The test tools and devices selected for a particular attempt shall be weighed prior to commencement of the test.

4.6.11.2 Timing. The time clock shall be started when the test equipment is picked up to approach the sample and shall not be stopped during the test except as specified above. Any

change or repair of tools taken from the carrying case during a test shall only be done while the clock is running. The tests must be conducted in a manner that is repeatable. Any surreptitious, covert or forced entry into the cabinet under the above conditions, within the time specified for the cabinet's class, shall provide reason to consider the cabinet as having failed to meet the requirement.

4.6.12 Entry by radiological techniques. The cabinet shall successfully meet the following test to demonstrate resistance to entry by radiological techniques. The cabinet structure shall be radiographed and the resulting radiographs shall not permit determination of the lock combination to the extent that entry is made into the cabinet in less than the time specified. Radioactive isotopes and other sources, of any type judged to be effective for the purpose of this test, will be used. Any effective radiation shielding provided in the cabinet will be included in the test. The test is intended to simulate attempted entry within the specification limit of 150 pounds of equipment, utilizing practicable and feasible procedures and equipment available to Government testing agencies performing the tests. Any entry made under the preceding conditions within 20 man-hours shall be considered a failure of the cabinet to meet the requirement of this specification.

4.6.13 Finish test.

4.6.13.1 Bend test. A 20 gage steel panel prepared as specified in 3.5.2 shall, at room temperature, be bent around a 1/4 inch rod to an angle of 180 degrees and then examined for compliance with 3.5.2.

4.4.7 Inspection. A visual inspection shall be made of the product to determine compliance with the requirements specified in the following paragraphs:

3.2 Material 3.3.2 Dimensions and weight 3.3.3 Assembly 3.3.4 Drawers, including design, construction, face hardware, stops and latching mechanism 3.3.5 Follower block 3.3.6 Drawer suspensions 3.3.7 Drawer dimensions 3.3.8 Carrying handles and

dial knob protector 3.4 Locking mechanism and lock 3.5
 Pretreatment and finish 3.8 Cabinet labels 3.9 Workmanship

5. PREPARATION FOR DELIVERY

5.1 Packaging. Packaging shall be level A, B or C, as specified (see 6.2).

5.1.1 Levels A and B. Each filing cabinet shall have the following blocks (or other internal parts that can come loose in handling and transit) secured in place with pressure sensitive tape, packing clips or other suitable means. A printed spare parts list (see 3.12) shall be placed inside the top drawer. Cellulose wadding strips or non-abrasive cushioning pads, not less than 1/8 inch thick, shall be used on the top and side edges of each drawer front to prevent metal-to-metal contact when closed. The entire cabinet, except for the bottom, shall be covered with a bag made of polyethylene film not less than 3 mils thick.

5.1.2 Level C. Each cabinet shall be prepared for packing to insure adequate protection against abrasion and damage during shipment.

5.2 Packing. Packing shall be level A, B or C as specified (see 6.2).

5.2.1 Level A. Each cabinet packaged as specified in 5.1.1, shall be packed in a tight-fitting box conforming to PPP-B-601, overseas type, styles Cor I or to PPP-B-621, Class 2 with the exception that the weight limit of 1000 pounds is increased to 1200 pounds. The interior packing shall be as specified in 5.2.2. The contents of each box shall be waterproofed by means of case liners constructed and sealed in accordance with MIL-L10547. The box shall be 18AA-F-358H closed and strapped or reinforced in accordance with the appendix to the box specification.

5.2.2 Level B. Each container packaged as specified in 5.1.1 shall be packed as specified in 5.2.1, except that the containers shall be domestic class and type, and the case

liners shall not be required. "L" shaped pads, molded or folded, extending at least 80% of the cabinet height, shall be curved in all four corners of the pack. The corner pads shall provide a minimum inside face of 2-1/2 inches and a clearance not less than 5/8 inch between the cabinet (including face hardware) and the inside walls of the box. Additional form fitting top corner pads or a corrugated fiberboard spring pad (full inside length and width of the box) shall be used on top of the cabinet to provide a minimum clearance of 5/8 inch between the cabinet top and the box. The box shall be closed and strapped in accordance with the appendix to the applicable box specification.

5.2.3 Level C. Each cabinet, packaged as specified in 5.1.2, shall be individually packed in a box that will assure acceptance and safe delivery in compliance with National Motor Freight Classification and the Uniform Freight Classification.

5.3 Marking. Marking shall be in accordance with 5.3.1 or 5.3.2, as specified (see 6.2) and shall include all precautionary marking required by the National Motor Freight Classification and the Uniform Freight Classification for furniture items as described in this specification.

5.3.1 Civil agencies. Each shipping container shall be marked in accordance with Fed. Std. No. 123.

5.3.2 Military activities. Each shipping container shall be marked in accordance with MIL-STD-129.

6. NOTES

6.1 Intended use. Cabinets furnished under this specification are intended for the filing and storing of classified material as prescribed by the using activity. Cabinets designated as special size are for use in mobile or transportable tactical communication assemblages where, through installation, they will become an integral part of the assemblage. They are not recommended as items of office furniture.

6.2 Ordering data. Purchasers should exercise any desired options offered herein, and procurement documents should specify the following:

(a) Title, symbol and date of this specification. (b) Class and size required (see 1.2.1). (c) Whether ML, DL or DM design required (see 1.2.2). (d) If DM design, number of dual lock drawers (see 1.2.2). (e) Color of finish (see 3.2.5). (f) Hand or key change type of combination lock required (see 3.4.2). (g) Whether caster base platform required (see 3.3.9). (h) Levels of packaging, packing and marking required (see 5).

6.3 Qualification. With respect to the products requiring qualification, awards will be made only for such products as have, prior to the time set in the solicitation for bids or request for proposal, been tested and approved for inclusion on the applicable Federal Qualified Products List, whether or not such products have actually been so listed by that date. The attention of suppliers is called to this requirement, and the manufacturers are urged to arrange to have products that they propose to offer the Federal Government tested for qualification so that they may be eligible to be awarded contracts or orders for the products covered by this specification. The activity responsible for the Qualified Products List is the Furniture Commodity Center, 19AA-F-358H Engineering Division, General Services Administration, Washington, DC 20406, and information pertaining to qualification may be obtained from that activity.

6.4 Definitions of terms used in this specification.

6.4.1 Entry. For the purpose of this specification, entry means: (1) the opening of one or more drawers of the cabinet, or (2) provision of a gap, crevice or hole of any dimension in the cabinet from which material can be extracted.

6.4.2 Surreptitious entry. For the purpose of this specification, surreptitious entry means a method of entry, such as lock manipulation or radiological attack on the combination lock, which would not be detectable during normal use or during inspection by a qualified person.

6.4.3 Covert entry. For the purpose of this specification, covert entry is defined as a method of entry which causes physical damage to the container or lock such that the damage can be repaired to the point where it would not be detectable by a user during normal use. However, the damage would be detectable during inspection by a qualified person. If replacement parts, including replacement lock parts, or paint, are necessary to conceal the damage caused by the entry attempt so it cannot be detected during normal use, the entry method shall be considered covert.

6.4.4 Forced entry. For the purpose of this specification, forced entry means a method of entry which would leave evidence of the act and which would be readily discernible in the normal use of the cabinet. Forced entry is considered to be an attack in which the attacker has no concern over leaving evidence that the container has been opened.

6.4.5 Normal use. For the purpose of this specification, normal use means the opening of the combination lock, releasing the locking mechanism, opening the cabinet drawer to the extent necessary for the reception or withdrawal of material, and closing and relocking the cabinet. During normal use, it is considered the cabinet's top and front are exposed to view and touch; the rear and sides exposed to view only; and the base exposed to neither view nor touch.

6.4.6 Lock manipulation. For the purpose of this specification, lock manipulation is defined as the opening of the combination lock without alteration of the physical structure, or disarranging of parts. Ordinarily, manipulation would be accomplished by movement of the lock dial.

6.5 Samples. All samples required for test purposes shall be furnished at no expense to the Government and the manufacturer shall pay all transportation to and from the point where the tests are performed. All tested samples shall become property of the Government but may be released to the manufacturer at the option of the Government. Upon request, the manufacturer shall furnish to the Government testing facility, a cabinet equal in respect to that of the qualified sample for use in inspection and test during the term of qualification. The cabinet shall be furnished at no expense to

theGovernment and will be returned to the manufacturer upon removal of hisproduct from the qualified products list.

6.6 Special techniques. Information relating to the requirements of3.4.4 in respect to special techniques will be disclosed to qualifiedsuppliers and personnel of the Federal agencies on a need to know basis.

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MILITARY INTERESTS:

REVIEW ACTIVITIES:ArmyNavyAir Force

CIVIL AGENCY COORDINATING

ACTIVITIES:State DepartmentCIANSADepartment of JusticeDepartment of TransportationDepartment of CommerceDepartment of Treasury

FSC 7110

AA-F-363D

June 1, 2001

REVISION TO

AA-F-00363C

December 1, 1990

FEDERAL SPECIFICATION

FILING CABINET, SECURITY, MAPS AND PLANS,

GENERAL FILING, AND STORAGE

This Interim Federal Specification was developed by the Furniture Commodity Center, Federal Supply Service, General Services Administration, Washington, D.C., 20406 based upon currently available technical information. It is recommended that Federal agencies use this document in procurement and forward any recommendations for changes to the preparing activity at the address shown above.

1. SCOPE AND CLASSIFICATION

1.1 Scope. This specification covers uninsulated, security filing cabinets which are designed to conform to the standards for physical security as set forth in the Information Security Oversight Office Directive No. 1, governing the classification, declassification, downgrading and safeguarding of national

security information. The cabinets provide protection against unauthorized entry for the period of time specified in 1.2.1.

1.2 Classification.

1.2.1 Classes, types, and sizes. The cabinets furnished under this specification shall be of the following classes, types, and sizes, as specified (see 6.2).

Class 5 - Resistant to 20 man-hours surreptitious entry, 30 man-minutes covert entry, and 10 man-minutes forced entry.

Type I - With hangers and suspensions.

Size I

Type II - Without hangers and suspensions.

Size I

Size II

Size IV

Class 6 - Resistant to 20 man-hours surreptitious entry, 30 man-minutes covert entry. No forced entry requirements.

Type I - With hangers and suspensions.

Size I.

Type II - Without hangers and suspensions.

Size I.

Size III.

Type III - With drawers for flat filing.

Size V.

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1.2.2 Styles, class 5. The class 5, type II, size II cabinets shall be of the following styles, as specified (see 6.2).

Style A - With channel base assembly.

Style B - Without channel base assembly.

1.2.3 Design of combination lock. The combination locks on cabinets furnished under this specification shall be of the following designs, as specified (see 6.2), and shall meet the requirements of FF-L-2740A.

Design K - Key change design.

2. APPLICABLE DOCUMENTS

2.1 Specifications and standards. The following specifications and standards of the issues in effect on the date of invitation for bids or request for proposal, form a part of this specification to the extent specified herein.

Federal Specifications:

QQ-C-320 - Chromium Plating (Electrodeposited).

QQ-P-416 - Plating, Cadmium (Electrodeposited).

TT-C-490 - Cleaning Methods and Pretreatment of Ferrous Surfaces for Organic Coatings.

PPP-B-585 - Boxes, Wood, Wirebound.

PPP-B-591 - Boxes, Fiberboard, Wood-Cleated.

PPP-B-601 - Boxes, Wood, Cleated-Plywood.

PPP-B-621 - Boxes, Wood, Nailed and Lock-Corner.

PPP-B-640 - Boxes, Fiberboard, Corrugated, Triple Wall.

PPP-B-1055 - Barrier Material, Waterproofed, Flexible.

PPP-C-650 - Crates, Wood, Open and Covered.

PPP-T-60 - Tape: Pressure-Sensitive Adhesive, Waterproof, For Packaging.

FF-L-2740A - Locks, Combination

Federal Standards:

Fed. Std. No. 123 - Marking for Domestic Shipment (Civilian Agencies).
Fed. Std. No. 595 - Colors.

(Activities outside the Federal Government may obtain copies of Federal Specifications, Standards, and Handbooks as outlined under General Information in the Index of Federal Specifications and Standards and at the prices indicated in the Index. The Index, which includes cumulative monthly supplements as issued, is for sale on a subscription basis by the Superintendent of Documents, U. S. Government Printing Office, Washington, D.C. 20402.)

(Single copies of this specification and other Federal Specifications required by activities outside the Federal Government for bidding purposes are available without charge from Business Service Centers at the General Services Administration Regional Offices in Boston, New York, Washington, D.C., Atlanta, Chicago, Kansas City, Mo., Fort Worth, Denver, San Francisco, Los Angeles, and Seattle, Washington.)

(Federal Government activities may obtain copies of Federal Specifications, Standards, and Handbooks and the Index of Federal Specifications and Standards from established distribution points in their agencies.)

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Military Specifications:

MIL-L-10547 - Liners, Case and Sheet, Overwrap, Water-Vaporproof, or Waterproof, Flexible.

Military Standards:

MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes.

MIL-STD-129 - Marking for Shipment and Storage.

(Copies of Military Specifications and Standards required by contractors in connection with specific procurement functions should be obtained from the procuring activity or as directed by the contracting officer.)

2.2 Other publications. The following document forms a part of this specification to the extent specified herein. Unless otherwise indicated, the issue in effect on date of invitation for bids or request for proposal shall apply.

American National Standards Institute (ANSI)/American Society for Quality (ASQ):

ANSI/ASQ Z1.4 - Sampling Procedures and Tables for Inspection by Attributes (Application for copies should be addressed to ANSI, 11 West 42nd Street, NY 10036.)

American Society for Testing and Materials (ASTM):

B633 - Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel.

(Application for copies should be addressed to the American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959)

National Motor Freight Traffic Association, Inc., Agent:

National Motor Freight Classification.

(Application for copies should be addressed to the American Trucking Association, Inc., Traffic Department, 1616 P Street, NW, Washington, DC 20036.)

Uniform Classification Committee, Agent:

Uniform Freight Classification.

(Application for copies should be addressed to the Uniform

Classification Committee, Room 1106, 222 South Riverside Plaza,
Chicago, IL 60606.)

Underwriters Laboratories, Inc. (UL) Publications:

ANSI/UL 768 - Standard for Combination Locks.

(Application for copies should be addressed to Underwriters' Laboratory,
333 Pfingsten Rd., Northbrook, IL 60062.)

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3. REQUIREMENTS

3.1 Qualification. The security filing cabinets furnished under this specification shall be products which have been tested, and have passed the qualification tests specified in section 4, and have been listed on or approved for listing on the applicable qualified products list (QPL).

3.1.1 Qualification suspension.

3.1.1.1 Development of entry techniques. The cabinets qualified under this specification will be continually tested by the Government during the term of qualification to determine whether the security protection afforded by the cabinets should or can be improved. If, at any time, entry techniques are developed within the framework of the specification which affect a cabinet's security integrity, it shall be removed from the QPL and the manufacturer will be required to modify the product to the extent necessary to defeat the techniques, and have the cabinet requalified.

3.1.1.2 Change in specification requirements. This specification will be continually reviewed by the Government to determine whether specification requirements should or can be changed to improve product quality. If, at any time, requirements are changed, and such changes affect the qualification status of a qualified cabinet, it shall be removed from the QPL and the manufacturer will be required to modify the product to the extent necessary to comply with specification changes and have the cabinet requalified.

3.2 Material. Material used in the cabinet's construction shall be as specified herein. Material not definitely specified shall be of good commercial quality, suitable in all respects for the purpose intended.

3.2.1 Steel. Steel used in the cabinet shall be of a type, thickness, and strength to meet all applicable requirements of this specification. Steel shall be free from rust, scale, pits, buckles, and other imperfections which might adversely affect the appearance or the serviceability of the finished product.

3.2.2 Face hardware. Material used in the cabinet door handle and lock bolt operating handle shall be satin-finished anodized aluminum, type 430 corrosion resistant steel, brushed chromium on steel, or on die-cast zinc, brass or bronze, or electrolysis nickel coating. Chromium plating shall be as specified in 3.2.3.2.

3.2.3 Finishing materials.

3.2.3.1 Enamel and lacquer. The final coat for the cabinet shall be either an enamel of the baking type, or it may be an air-dry, textured finish, nitrocellulose lacquer or water reducible coating. The quality of the final coat and its application shall be in accordance with good commercial standards and practices. The color shall be as specified in 3.2.4.

3.2.3.2 Chromium plating. Chromium plating shall be class I, type II, of QQ-C-320.

3.2.3.3 Cadmium plating. Cadmium plating shall be in accordance with class I, type I, of QQ-P-416.

3.2.3.4 Zinc coating. Zinc coating shall be in accordance with type I, class

2, of ASTM B 633.

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3.2.4 Color of finish. The color of the finish shall be as specified (see 6.2) from the following colors:

Gray Color - No. 26134

Black Color - No. 27040

Parchment - Color No. 27769

(Sample panels of the standard color are obtainable, without charge, from the Business Service Center, General Services Administration, Federal Supply Service, Washington, D.C. 20407, or from the Business Service Center in the nearest Regional Office.)

3.3 Construction.

3.3.1 Design. The design and general appearance of the filing cabinet shall be consistent with the intended use. Type I and II cabinets shall be vertical (upright) with a single, hinged door opening forward. Type III cabinets shall be horizontal with two hinged doors. The doors for the type III cabinet shall be open sufficiently to allow drawer access from three sides. Doors shall recede into the cabinet body or fold against the cabinet sides.

3.3.2 Assembly. The top, sides, back, bottom, and case frame members shall be assembled into a rigid unit. All welding, brazing, and mechanical attachments shall accomplish secure and rigid joints in proper alignment. Welding and brazing shall be sound without porosity. All protruding and depressed welds on the cabinet's exterior shall be filled and sanded or ground smooth.

3.3.3 Dimensions.

3.3.3.1 Size I. The size I cabinet shall be of sufficient dimensions to accommodate on hangers, not less than one-thousand, 42 by 30 inch documents. One outside dimension of the cabinet shall be not more than 30 inches.

3.3.3.2 Size II, III, and IV. The size II, III and IV cabinets shall be of the dimensions specified in Table I.

Table I Dimensions for cabinet

Size Outside: + 1/8-inch (not including channel base or face hardware)

Inside: Minimum clear opening

	Height	Width	Depth	Height	Width	Depth
II	43-1/2	35-3/4	26-3/4	39-5/8	31-7/8	21-1/16
III	57-1/2	22-1/2	38-5/8	49-3/4	20-5/8	35-3/8
IV	28-1/2	23-1/4	24	24-3/4	19-1/4	19-3/8

3.3.3.3 Size V. Size V cabinets shall be equipped with ten drawers. Each drawer shall be not less than 2 inches high. Drawers shall be designed to allow flat filing of 36 inch by 48 inch drawings, maps, or plans and shall include a device for holding the drawings flat in the drawer.

3.3.4 Weight. The net weight of the cabinet, including hangers and suspensions, shall not exceed the pounds per square foot of cabinet base area specified hereunder. The cabinet's base and top area shall be of the same dimensions. The weight shall be clearly and permanently marked on the cabinet base so as to be visible from the front.

Class 5 - 250 pounds per sq. ft. of base area.

Class 6 - 150 pounds per sq. ft. of base area.

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3.3.5 Door(s). The cabinet shall have a hinged door(s) which shall swing

outward to the open position. The door(s) shall be in perfect alignment with the door frame and shall move easily and smoothly on the hinges. The door(s) in any normal open position shall not overbalance the empty cabinet. The cabinet door(s) shall be tested as specified in 4.4.8.1.

3.3.5.1 Door handle. The door shall have a handle to provide easy and convenient operation to open and close the door. The handle may be integral with the throw-bolt mechanism. The handle shall be of any of the materials specified in 3.2.2, and of sufficient strength to withstand hard usage. Exterior surfaces shall be finished by a method to eliminate roughness and sharp edges. The handles shall be securely and firmly staked to the door in a manner to withstand hard daily usage.

3.4 Lock and locking mechanism. The cabinet shall be locked by a positive bolt mechanism, which incorporates a detent feature to hold the lock bolts in a retracted position when the door is open. A changeable combination lock shall be mounted in the door to control the locking of the entire cabinet. The lock shall be tested as an integral component of the cabinet. At the option of the purchaser (see 6.2), the lock shall be of hand- or key-change design. The lock shall meet the requirements of Federal specification FF-L-2740A.

3.4.1 Combination lock installation. The lock's dial ring shall be mounted so as to be flush to the front surface of the door front. The attachment of the dial ring to the door shall be firm and secure so that there is no movement or side play. The lock case shall be securely attached to the door with screws which shall be retained by lock washers or other suitable and effective means so that there is no movement or side play. The lock shall not be changed or altered in any manner from the formation supplied by the lock manufacturer. No lubricant other than that supplied by the lock manufacturer shall be used with the lock case.

3.4.2 Lock and lock mounting drawings. Upon the specific written request of the purchaser, the manufacturer of the cabinet shall supply complete and exploded view drawings of the cabinet's locking mechanism and lock mounting, with individual parts indexed.

3.5 Air Vent. The class 6, type II, size III cabinet shall have an air vent to provide air circulation within the cabinet. The outside dimensions of the vent opening shall be not larger than 5 by 9 inches. The vent shall be located in the front face of the cabinet beneath the door. The provisions for and the design of the vent shall provide protection against surreptitious entry.

3.6 Suspensions for map and plan hangers. The map and plan hanger suspensions for type I cabinets may be the side-arm or the cradle type in 3.6.1, or they may be the stationary type having traverse tracks with individual and removable map and plan hangers. Suspensions and hangers shall travel easily, quietly, and smoothly in their tracks.

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3.6.1 Side-arm and cradle type suspensions. These suspensions shall travel on case hardened ball bearings or ball bearing rollers. Ball bearings and rollers shall be as specified in 3.6.2. The steel used in the neutral and tie members shall be not less than 16 gage (0.0598 inch). Neutral and tie members of the cradle type suspensions shall be joined by not less than 2 spot welds at each connections. All members shall be cadmium or zinc plated to a minimum thickness of 0.0004 inch except for areas burned during the welding process. Alternatively, a black oxide coating may be used provided the entire member is

then coated with a clear organic finish which dries to a hard film. The suspensions shall have bumpers or shock absorbers of rubber or other comparable material to prevent metal-to-metal contact between the rear of the suspensions and the back of the cabinet. Heavy duty stops shall be provided to prevent the suspensions from falling out of the cabinet when fully extended. The outward travel of suspensions shall be to the extent necessary to provide clear and easy access to the cabinet's contents. Suspensions shall withstand the test in 4.4.8.2.

3.6.2 Ball bearings and ball bearing rollers. Ball bearings, free rolling rollers, or fixed journal rollers of the ball bearing or floating type shall be used to support the suspensions. There shall be at least three main bearing rollers in each side-arm slide that shall be not less than $\frac{1}{4}$ inch thickness, slightly chamfered at both edges, and not less than $\frac{7}{8}$ inch in diameter. Rollers shall be accurately turned from cold-rolled steel and shall be case hardened. When used, the housing or retainer for the free rolling rollers shall be of cold-rolled steel not less than 0.0598 inch and welded to the side arm at each end by not less than 2 spot welds. When journal rollers are used, each suspension shall have at least 6 of the ball bearing type and 2 of the stud bearing type. When free rollers or balls are used, there shall be not less than 10 to a suspension. Balls shall be not less than $\frac{3}{8}$ inch diameter, hardened and polished, and so retained in concave races to prevent dislocation or removal of balls unless the suspension is dismantled.

3.7 Channel base assembly. The channel base assembly for the style A cabinet shall consist of two channel formed, removable steel bases attached to the cabinet's bottom. One base shall extend from front to back on the left underside of the cabinet; the other from front to back on the right underside. The bases shall be 4 inches high and 5 inches wide, + $\frac{1}{4}$ inch. The side of the base which bears on the floor surface shall have a return flange from each side so as to provide a lengthwise slot approximately 2 inches wide. The slot may extend the full length of the base or it may run to within approximately 2 inches from each end of the base. The outer edges of the base shall be recessed approximately $\frac{1}{2}$ inch in from the side, front, and back edges of the cabinet base. The front and rear ends of the bases shall have metal caps which shall be removable when it is desired to anchor the cabinet to the floor. Attachment of the base assembly shall not weaken the tamper resistance quality of the cabinet and the assembly shall withstand the test in 4.4.8.4.

3.8 Pretreatment and finishing.

3.8.1 Pretreatment. All exterior and interior ferrous metal surfaces of the cabinet shall be treated for painting in accordance with any of the types in TT-C-490.

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3.8.2 Finishing. The final coat shall be applied to all exterior and interior metal surfaces except plated metal. The minimum total finished film thickness of the final coat shall be not less than 1.0 mil. The final coat shall level out to produce uniform exposed surfaces without runs, grit or other foreign matter, areas of thin film or no film, and without separation of color. Special attention shall be given to the base and interiors to insure that all surfaces are adequately protected against rust. The final finish shall withstand the test in 4.4.8.7 without evidence of cracking, flaking, or loss of adhesion of the finish. Two test panels of 0.0359 inch steel in 3 by 5 inch size shall be furnished for purposes of the test. One panel shall be prepared to reflect the inner coating and one to reflect the outer coating

used.

3.8.3 Bolts, screws, and nuts. Bolts, screws, nuts, and similar hardware shall be made to resist rust by electrogalvanizing or by zinc coating, cadmium, or chromium plating as specified in 3.8.2.

3.9 Lubrication. All of the cabinet's moving parts requiring lubrication shall have a lubricant applied which is suitable to the varied climatic conditions likely to be encountered during the service of the cabinet.

3.10 Surreptitious and forced entry. Cabinets shall be tested as specified in 4.4.8.5, and the surreptitious, covert, and forced entry protection afforded by the cabinets shall be for not less than the periods of time specified hereunder.

Class 5 -20 man-hours against surreptitious entry, 30 man-minutes against covert entry and 10 man-minutes against forced entry.

Class 6 -20 man-hours against surreptitious entry, and 30 man-minutes against covert entry.

3.11 Radiology protection. The cabinet shall resist entry by radiology techniques for not less than 20 man-hours. If additional shielding is needed to protect the lock, a 1 percent increase in the cabinet's total weight will be permitted.

3.12 Identification labels. Each cabinet furnished by contract or order under this specification shall bear metallic labels as specified hereunder. The GSA label, and cabinet Number label shall be attached with a durable adhesive and either two rivets or two drive screws.

3.12.1 GSA label. The label shall be affixed to the outside surface of the door. The label shall have a silver background and red letters not less than 1/8 inch in height. The label shall show the following:

GENERAL SERVICES ADMINISTRATION
APPROVED SECURITY CONTAINER
MANUFACTURER'S NAME

3.12.2 Cabinet identification and contract number. This label or labels shall be affixed to the inside face of the door. The label shall show in easily read letters, the manufacturer's name and address, the cabinet's model and serial numbers, date of manufacture, and the Government contract number.

3.12.3 Certification label. This label shall be affixed on the inside face of the door and shall be clearly visible when the door is open. The label shall show the following in easily read letters not less than 1/8inch in height:

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For class 5 cabinets:

This is a U.S. Government Class 5 security container, which has been tested and approved by the Government under Fed. Spec

AA-F-363D. It affords the following security protection:

20 man-hours against surreptitious entry.

30 man-minutes against covert entry.

10 man-minutes against forced entry.

For class 6 cabinets:

This is a U.S. Government Class 6 security container, which has been tested and approved by the Government under Fed. Spec

AA-F-363D. It affords the following security protection:

20 man-hours against surreptitious entry.

30 man-minutes against covert entry.

3.12.4 Number label. All security cabinets under this specification shall have a number label affixed to the front face of the product. The label

attachment shall not degrade the cabinet security. The label shall be mounted on the cabinet frame above or to the left side of the door. The label shall be nominal 0.020 inch thick, satin finished aluminum and shall be 2-1/2 by 11/16 inches. The label numbering system shall be established by the manufacturer to provide nonrepetitive numbers. The label numbers shall be minimum 3/16 inches high and shall be embossed.

3.13 Workmanship. The workmanship shall be of a quality to produce a serviceable and well finished end item able to withstand hard daily usage. The edges of all exposed parts shall be protected by folding, beading, flanging, or grinding to eliminate burrs, roughness, and sharp edges. The bending of channels and flanges shall be straight and smooth. Welding and brazing shall produce rigid and secure connections. Lock washers, cotter pins, clips, retainers, or built-in features shall be used to prevent loosening of screws, bolts, and nuts, which may cause disengagement of parts and possible lockout. Care shall be taken to insure that face hardware including door handles and combination locks are securely and firmly mounted on the cabinet by methods to prevent their loosening in operation. The cabinet door and locking mechanism shall operate smoothly without binding or jamming of parts. To assure compliance with the requirements for lock installation, particular attention shall be given to the quality of workmanship and the method used in installation of the lock in the cabinet door. The cabinet shall be free of any defect or feature which may affect its appearance and serviceability, or which may cause personal injury.

3.14 Replacement of component parts. Component parts, such as suspensions, combination locks, and external face hardware shall be capable of identical replacement in the field without the use of specialized tools or specially qualified personnel and without weakening the security protection of the cabinet.

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3.15 Assembly drawing and parts list. A parts list of all cabinet parts which may be subject to subsequent replacement because of wear or damage shall be furnished with each cabinet delivered under contract. The parts list shall clearly identify the parts by description, location and part number. When necessary, assembly drawings shall be provided to show the location of the parts. The parts list shall be printed on heavy paper or other suitable material and bonded by glue or adhesive to an inside surface of the cabinet in a location accessible to maintenance personnel.

4. QUALITY ASSURANCE PROVISIONS

4.1 Inspection responsibility. Except that testing for qualification shall be performed by an agency designated by General Services Administration, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified, the supplier may utilize his own or any other inspection facility or service acceptable to the Government. Inspection records of the examinations and tests shall be kept complete and available to the Government as specified in the contract or order. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to the prescribed requirements.

4.2 Component and material inspection. In accordance with 4.1, the supplier is responsible for insuring that components and materials used are manufactured, tested and inspected in accordance with the requirements of referenced subsidiary specifications and standards to the extent specified,

or, if none, in accordance with this specification.

4.3 Examination of preparation for delivery. An examination shall be made to determine that the packaging, packing and marking comply with the requirements in Section 5 of this specification. Defects shall be scored in accordance with table II. The sample unit shall be one shipping container fully prepared for delivery. Sampling shall be in accordance with ANSI/ASQ Z1.4. The lot size shall be the number of containers in the inspection lot. The inspection level shall be I and the AQL shall be 4.0 defects per hundred units.

Table II Classification of preparation for delivery defects

Examine Defects

Markings (exterior) Omitted; incorrect; illegible; improper size, location, sequence or method of application.

Materials Any component missing or damaged.

Workmanship Inadequate application of components such as incomplete closure of container flaps or shroud.

4.4 Testing procedures and tests.

4.4.1 Testing agency. Qualification tests accomplished on cabinets submitted for approval for inclusion on the applicable Qualified Products List (QPL) and any retesting that may be required shall be performed by a testing agency specifically designated by the General Services Administration.

4.4.2 Test costs. All testing costs entailed in determining the qualification of the supplier's product, including costs of retesting of a qualified product if subsequently disqualified under 3.1.1, shall be borne by the supplier, and shall be payable to the General Services Administration.

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4.4.3 Test procedures. The following procedures shall govern the testing of all cabinets submitted for qualification under this specification:

(a) Samples shall be submitted for qualification only after the supplier has obtained written authorization from the General Services Administration.

(b) A qualification test may be discontinued at the Government's testing facility at any time the product fails to meet any one or more of the requirements set forth in this specification. The manufacturer may be permitted to make modifications on the sample during the testing phase where such modifications, in the judgement of the General Services Administration and the testing facility, are clearly in the interest of the Government.

(c) In case of failure of the sample, consideration will be given to the request of the manufacturer for resubmission for retest only after it has been clearly shown that changes have been made in the product which the Government considers sufficient to warrant retest.

(d) The manufacturer or his representative will not be permitted to observe the actual tamper resistance tests conducted on his product at the testing facility. However, when samples tested fail to comply with the requirements of this specification, the sample may be examined by the manufacturer or his representatives and full details of the failure may be made known to them in a manner which, for reasons of security, will be in the best interest of the Government.

4.4.4 Test samples. Two qualification test samples shall be forwarded at a time and to a place designated by the General Services Administration. In the event the samples are destroyed or damaged to such an extent during testing that testing cannot be completed, the Government reserves the right to require the manufacturer to furnish additional samples to complete the testing.

Samples delivered to the test facility shall have a tag attached which shall

reference this specification and identify the sample by class, type, and size.

4.4.5 Drawings and material specifications. The manufacturer shall furnish two complete sets of construction and assembly drawings and material specifications with the sample submitted for qualification. When samples have been tested and the product is approved for inclusion on the applicable QPL, the manufacturer shall furnish three additional complete sets of the assembly and construction drawings and material specifications lists to the General Services Administration for the Government's use in inspection and acceptance of the product after award of contract. All material so furnished by the manufacturer will be held in proprietary confidence.

4.4.5.1 Changes in construction or construction drawings. No changes shall be made in the construction or construction drawings of the cabinet after it has become qualified and is furnished under contract or order unless prior written authorization to make changes is obtained from the GSA contracting officer.

4.4.6 Qualification testing. Qualification testing shall consist of the following tests described under test methods in 4.4.8. Failure of the sample to withstand one or more of these tests shall provide reason to consider the product as having failed to meet qualification requirements.

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- (a) Door test - 4.4.8.1
- (b) Suspension test (cradle or side arm types) - 4.4.8.2
- (c) Drop test - 4.4.8.3
- (d) Channel base test - 4.4.8.4
- (e) Surreptitious, covert and forced entry tests - 4.4.8.5
- (f) Radiology test - 4.4.8.6

4.4.7 Acceptance after award of contract. The Government reserves the right to inspect and test each cabinet, including all component parts thereof, delivered for acceptance under this specification after award of contract.

4.4.8 Test methods.

4.4.8.1 Door test. For the purpose of this test the cabinet shall be empty and shall not be anchored to the floor. The cabinet door shall be opened 90 degrees from its closed position and 150 pounds of weight shall be loaded on the top edge of the door opposite and furthest from the hinged side. The cabinet shall be allowed to remain in this condition for approximately 24 hours. The cabinet shall then be examined. It shall have failed the test if the weighted door has caused the cabinet to tip over or if the door fails to operate easily and smoothly.

4.4.8.2 Suspension test. This test shall apply to cabinets furnished with cradle or side arm type suspensions. The cabinet shall be bolted or otherwise secured in place and the suspension hangers loaded in proportion to simulate the weight of one thousand 42- by 30-inch drawings (100 pounds). The suspension shall then be connected to a machine which will operate the suspension. The machine shall have a positive means, without springs, for adjusting its stroke so that the suspension will travel the full distance (not more than 1/4-inch clearance at each end of the stroke) from back stop to front stop. The machine shall drive the suspension at a rate of 20 cycles per minute, + 2 cycles. The machine shall in no way contribute to the support of the suspension. The suspension shall be cleaned and lubricated with a lubricant of the type used by the manufacturer at the end of 10,000 cycles and shall have no further attention until the test is completed. At the beginning of the test and at each increment of 10,000 cycles, a test shall be conducted to determine the force required to start the suspension forward to move it to

its full outward limit. The suspension shall have failed the test if the operating force exceeds 10 pounds to complete the forward stroke before, or at 50,000 cycles.

4.4.8.3 Drop tests. All sample cabinets shall be subjected to the tests specified in 4.4.8.3.1 and 4.4.8.3.2. Cabinets shall be loaded with weight to simulate 150 pounds of stored material. Cabinets shall then be locked and drop tested as specified. Style A cabinets shall be tested with channel base assembly attached. This test does not apply to type III cabinets.

4.4.8.3.1 Thirty-six inch test. The cabinet shall be raised until its base is 36 inches above the floor surface. It shall then be allowed to free fall, onto a hard, level, concrete surface or equal surface. Any resulting lockout requiring destructive force to reduce shall provide reason to consider the cabinet as having failed to withstand the test.

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4.4.8.3.2 Thirty foot test. The cabinet shall be raised until its base is 30 feet above the floor surface. It shall then be allowed to free fall, base down, onto a hard, level, concrete surface or equal surface. Any damage which results in the releasing or making accessible without further force, any part of the stored material shall provide reason to considered the cabinet as having failed to withstand the test.

4.4.8.4 Channel base assembly test. This test shall only apply to type A cabinets. The cabinet, loaded as specified in 4.4.8.3, shall be locked and then raised until the bottom of the channel base assembly is 6 inches above the floor surface. The cabinet shall then be allowed to free fall base down, onto a hard level concrete surface or equal surface. The test shall not cause appreciable distortion to the assembly nor weaken its attachment to the cabinet.

4.4.8.5 Surreptitious, covert and forced entry tests. There shall be sufficient time and opportunity to study the design and construction of the cabinet and to develop testing methods prior to the start of testing. There shall be no limit to the number of methods of surreptitious and forced entry attempted. Not more than two men shall be used simultaneously during each attempt at entry. The man-minute working time shall cover the period during which a surreptitious, covert or forced entry test on the cabinet is in progress and shall be exclusive of time required for safety precautions and rest periods.

4.4.8.5.1 Tools and devices. Tools and devices used in the surreptitious entry tests are unlimited, except that the total weight of the tools used for a single test shall not exceed 150 pounds. The tools and devices used in the covert entry tests shall be limited as specified below. Power tools, electrically or battery powered shall be commercially available equipment, and shall be limited to drills not exceeding 5000 rpm. Pressure rigs may be used, with a lever arm not exceeding 30 inches. Tools may be reasonably modified, i.e., special chucks on drills, ground or shaped chisels or pry bars, etc. Electrical tools shall be able to operate on electricity available in normal office space. Tools and devices shall be capable of being carried in two cases or bags, each case or bag not exceeding 1.5 cubic feet in volume. The total weight of the tools used in a single test shall not exceed 150 pounds, exclusive of the weight of the case. Devices for the application of heat shall be limited to single tank propane, butane or equivalent devices which fall within the weight and dimension limits specified above. Acetylene, MAPP or equivalent shall not be used. Electric arc or any form of burn bars, oxidizer

assisted products or explosives will not be used. The tools and devices used for forced entry tests shall be limited to non-powered tools only. The test tools and devices selected for a particular attempt shall be weighed prior to commencement of the test.

4.4.8.5.2 Timing. The time clock shall be started when the test equipment is picked up to approach the sample and shall not be stopped during the test except as specified above. Any change or repair of tools taken from the carrying case during a test shall only be done while the clock is running. The tests must be conducted in a manner that is repeatable. Any surreptitious, covert or forced entry into the cabinet under the above conditions, within the time specified for the cabinet's class, shall provide reason to consider the cabinet as having failed to meet the requirement.

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4.4.8.6 Entry by radiological techniques. The cabinet shall successfully meet the following test to demonstrate resistance to entry by radiological techniques. The cabinet structure shall be radiographed and the resulting radiographs shall not permit determination of the lock combination to the extent that entry is made into the cabinet in less than the time specified. Radioactive isotopes and other sources, of any type judged to be effective for the purpose of this test, will be used. Any effective radiation shielding provided in the cabinet will be included in the test. The test is intended to simulate attempted entry within the specification limit of 150 pounds of equipment, utilizing practicable and feasible procedures and equipment available to Government testing agencies performing the tests. Any entry made under the preceding conditions within 20 man-hours shall be considered a failure of the cabinet to meet the requirement of this specification.

4.4.8.7 Finish test. The steel panels prepared in accordance with 3.8.2 shall be bent around a ¼ inch rod to an angle of 180 degrees. The panels shall then be examined for compliance with 3.8.2.

4.4.9 Inspection. The cabinet shall be inspected for compliance with requirements of this specification for dimensions, weight, color and finish, and workmanship.

5. PREPARATION FOR DELIVERY

5.1 Packaging. Packaging shall be level A, B, or C, as specified (see 6.2).

5.1.1 Level A and B. Filing cabinets, with drawers closed, shall be protected from marring or surface abrasion by cushioning with fiberboard pads, cellulose wadding or comparable fiberboard pads of sufficient width and thickness to afford maximum protection against stresses of shipment and storage. The fiberboard pads and cushioning material shall be secured in place with tape conforming to PPP-T-60, class 3.

5.1.2 Level C. Filing cabinets shall be cushioned and protected in accordance with the manufacturer's commercial practice.

5.2 Packing. Packing shall be level A, B, or C, as specified (see 6.2).

5.2.1 Level A.

5.2.1.1 Cabinets weighing 1,000 pounds or less. Each cabinet, cushioned as specified in 5.1.1, shall be packed in a box conforming to PPP-B-621, class 2; PPP-B-601, overseas type; PPP-B-585, class 3; PPP-B-591, overseas; or to PPP-B-640, class 2, grade A respectively. Each shipping container shall be provided with a sealed case liner conforming to MIL-L-10547. Closure and strapping shall be in accordance with the appendix to the applicable box specification.

5.2.1.2 Cabinets weighing over 1,000 pounds. Each cabinet, cushioned as

specified in 5.1.1, shall be packed in a crate conforming to PPP-C-650. The cabinet shall be blocked, braced, and anchored to prevent movement within the crate during transit and shall be shrouded with paper conforming to PPP-B-1055. The shroud shall completely enclose the cabinet and shall extend to the base of the crate.

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5.2.2 Level B. The cabinets shall be packed as specified in 5.2.1, except that the containers shall be domestic class and type and caseliners and waterproof shrouds shall not be required. Closures, strapping, blocking, and bracing shall be in accordance with the Appendix to the applicable container specification.

5.2.3 Level C. The cabinets shall be packed to insure carrier acceptance and safe delivery to destination in containers complying with the rules and regulations applicable to the mode of transportation.

5.3 Marking.

5.3.1 Civil agencies. In addition to any special marking required by the contract or order, shipping containers shall be marked in accordance with Fed. Std. No. 123.

5.3.2 Military requirements. In addition to any special marking required by the contract or order, shipping containers shall be marked in accordance with MIL-STD-129.

6. NOTES

6.1 Intended use. The filing cabinets under this specification are intended for filing and storing of classified drawings, maps, plans, film, recording tapes, and other classified items of sizes or configurations which preclude their storage in drawer type filing cabinets. The class 6, size III cabinets are intended to be used to house equipment that may generate some heat and air circulation may be desired.

6.2 Ordering data. Purchasers should select the preferred options permitted herein and include the following information in procurement documents:

- (a) Title, number, and date of this specification.
- (b) Class, type, and size required (see 1.2.1).
- (c) Style required, if type II, size II (see 1.2.2).
- (d) Selection of applicable levels of packaging, packing, and marking required (see 5.1, 5.2, and 5.3).

6.3 Qualification. With respect to products requiring qualification, awards will be made only for such products as have, prior to the time set for opening of bids, been tested and approved for inclusion on the applicable Federal Qualified Products List, whether or not such products have actually been so listed by that date. The attention of suppliers is called to this requirement, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification so that they may be eligible to be awarded contracts or orders for the products covered by this specification. The activity responsible for the Qualified Products List is Furniture Commodity Center, Federal Supply Service, General Services Administration, Washington, D.C. 20406, and information pertaining to qualification may be obtained from that activity.

6.4 Definitions of terms used in this specification.

6.4.1 Entry. For the purpose of this specification, entry means: (1) the opening of the cabinet, or (2) provision of a gap, crevice or hole of any dimension in the cabinet from which material can be extracted.

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6.4.2 Surreptitious entry. For the purpose of this specification, surreptitious entry means a method of entry, such as lock manipulation or radiological attack on the combination lock, which would not be detectable during normal use or during inspection by a qualified person.

6.4.3 Covert entry. For the purpose of this specification, covert entry is defined as a method of entry which causes physical damage to the cabinet or lock such that the damage can be repaired to the point where it would not be detectable by a user during normal use. However, the damage would be detectable during inspection by a qualified person. If replacement parts, including replacement lock parts, or paint, are necessary to conceal the damage caused by the entry attempt so it cannot be detected during normal use, the entry method shall be considered covert.

6.4.4 Forced entry. For the purpose of this specification, forced entry means a method of entry which would leave evidence of the act and which would be readily discernible in the normal use of the cabinet. Forced entry is considered to be an attack in which the attacker has no concern over leaving evidence that the container has been opened.

6.4.5 Normal use. For the purpose of this specification, normal use means the opening of the combination lock, releasing the locking mechanism, opening the cabinet door to the extent necessary for the reception or withdrawal of material; and closing and relocking the cabinet. During normal use, the cabinet's top and front are exposed to view and touch; the rear and sides exposed to view only; and the base is not exposed to view or touch.

6.4.6 Lock manipulation. For the purpose of this specification, lock manipulation is defined as the opening of the combination lock without alteration of the physical structure, or disarranging of parts. Ordinarily, manipulation would be accomplished by movement of the lock dial.

6.5 Samples. All samples required for test purposes shall be furnished at no expense to the Government and the manufacturer shall pay all transportation charges to and from the point where the tests are performed. All tested samples shall become the property of the Government but may be released to the manufacturer at the option of the Government. Upon request, the manufacturer shall furnish to the Government testing facility, a cabinet equal in every respect to that of the qualified sample for use, of inspection and test during the term of qualification. The cabinet shall be furnished at no expense to the Government and will be returned to the manufacturer upon removal of his product from the qualified products list.

6.6 Special techniques. Information relating to special techniques will be disclosed to qualified suppliers and personnel of the Federal agencies on a need-to-know basis.

Preparing activity:

GSA

AA-F-358H
Amendment 1
May 25, 2001

AMENDMENT
TO
FEDERAL SPECIFICATION

FILING CABINET, LEGAL AND LETTER
SIZE, UNINSULATED, SECURITY

The General Services Administration has authorized the use of this amendment, which forms a part of AA-F-358H, dated May 18, 2000, by all federal agencies.

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Delete Paragraph 3.8 in its entirety and substitute the following:

3.8 Cabinet labels. Each cabinet furnished by contract or order under this specification

shall bear metallic labels as specified hereunder. The GSA label, and Cabinet Number label shall be attached with a durable adhesive and either two rivets or two drive screws. The label attachment shall not degrade the cabinet security.

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Delete Paragraph 3.10 in its entirety and substitute the following:

3.10 Assembly drawing and parts list. A parts list of all cabinet parts which may be subject to subsequent replacement because of wear or damage shall be furnished with each cabinet delivered under contract. The parts list shall clearly identify the parts by description, location and part number. When necessary, assembly drawings shall be provided to show the location of the parts. The parts list shall be printed on heavy paper or other suitable material and bonded by glue or adhesive to an inside surface of the cabinet in a location accessible to maintenance personnel.

Section I - Contract Clauses

CLAUSES INCORPORATED BY REFERENCE

52.219-6	Notice Of Total Small Business Set-Aside	JUN 2003
252.204-7004 Alt A	Required Central Contractor Registration Alternate A	NOV 2003

CLAUSES INCORPORATED BY FULL TEXT

52.213-4 TERMS AND CONDITIONS--SIMPLIFIED ACQUISITIONS (OTHER THAN COMMERCIAL ITEMS)
(JUL 2004)

(a) The Contractor shall comply with the following Federal Acquisition Regulation (FAR) clauses that are incorporated by reference:

(1) The clauses listed below implement provisions of law or Executive order:

(i) 52.222-3, Convict Labor (June 2003) (E.O. 11755).

(ii) 52.222-21, Prohibition of Segregated Facilities (Feb 1999) (E.O. 11246).

(iii) 52.222-26, Equal Opportunity (Apr 2002) (E.O. 11246).

(iv) 52.225-13, Restrictions on Certain Foreign Purchases (Dec 2003) (E.o.s, proclamations, and statutes administered by the Office of Foreign Assets Control of the Department of the Treasury).

(v) 52.233-3, Protest After Award (Aug 1996) (31 U.S.C. 3553).

(2) Listed below are additional clauses that apply:

(i) 52.232-1, Payments (Apr 1984).

(ii) 52.232-8, Discounts for Prompt Payment (Feb 2002).

(iii) 52.232-11, Extras (Apr 1984).

(iv) 52.232-25, Prompt Payment (Oct 2003).

(v) 52.233-1, Disputes (Jul 2002).

(vi) 52.244-6, Subcontracts for Commercial Items (Jul 2004).

(vii) 52.253-1, Computer Generated Forms (Jan 1991).

(b) The Contractor shall comply with the following FAR clauses, incorporated by reference, unless the circumstances do not apply:

(1) The clauses listed below implement provisions of law or Executive order:

(i) 52.222-19, Child Labor--Cooperation with Authorities and Remedies (Jun 2004) (E.O. 13126). (Applies to contracts for supplies exceeding the micro-purchase threshold.)

(ii) 52.222-20, Walsh-Healey Public Contracts Act (DEC 1996) (41 U.S.C. 35-45) (Applies to supply contracts over \$10,000 in the United States, Puerto Rico, or the U.S. Virgin Islands).

(iii) 52.222-35, Equal Opportunity for Special Disabled Veterans, Veterans of the Vietnam Era, and Other Eligible Veterans (DEC 2001) (38 U.S.C. 4212) (Applies to contracts of \$25,000 or more).

(iv) 52.222-36, Affirmative Action for Workers with Disabilities (JUN 1998) (29 U.S.C. 793) (Applies to contracts over \$10,000, unless the work is to be performed outside the United States by employees recruited outside the United States.) (For purposes of this clause, United States includes the 50 States, the District of Columbia, Puerto Rico, the Northern Mariana Islands, American Samoa, Guam, the U.S. Virgin Islands, and Wake Island.)

(v) 52.222-37, Employment Reports on Special Disabled Veterans, Veterans of the Vietnam Era, and Other Eligible Veterans (DEC 2001) (38 U.S.C. 4212) (Applies to contracts over \$25,000).

(vi) 52.222-41, Service Contract Act, As Amended (May 1989) (41 U.S.C. 351, et seq.) (Applies to service contracts over \$2,500 that are subject to the Service Contract Act and will be performed in the United States, District of Columbia, Puerto Rico, the Northern Mariana Islands, American Samoa, Guam, the U.S. Virgin Islands, Johnston Island, Wake Island, or the outer continental shelf lands.)

(vii) 52.223-5, Pollution Prevention and Right-to-Know Information (Aug 2003) (E.O. 13148) (Applies to services performed on Federal facilities).

(viii) 52.225-1, Buy American Act--Supplies (June 2003) (41 U.S.C. 10a-10d) (Applies to contracts for supplies, and to contracts for services involving the furnishing of supplies, for use in the United States or its outlying areas, if the value of the supply contract or supply portion of a service contract exceeds the micro-purchase threshold and the **acquisition--**

(A) Is set aside for small business concerns; or

(B) Cannot be set aside for small business concerns (see 19.502-2), and does not exceed \$25,000.)

(ix) 52.232-33, Payment by Electronic Funds Transfer--Central Contractor Registration (May 1999). (Applies when the payment will be made by electronic funds transfer (EFT) and the payment office uses the Central Contractor Registration (CCR) database as its source of EFT information.)

(x) 52.232-34, Payment by Electronic Funds Transfer--Other than Central Contractor Registration (Oct 2003). (Applies when the payment will be made by EFT and the payment office does not use the CCR database as its source of EFT information.)

(xi) 52.247-64, Preference for Privately Owned U.S.-Flag Commercial Vessels (APR 2003) (46 U.S.C. Appx 1241). (Applies to supplies transported by ocean vessels (except for the types of subcontracts listed at 47.504(d).)

(2) Listed below are additional clauses that may apply:

(i) 52.209-6, Protecting the Government's Interest When Subcontracting with Contractors Debarred, Suspended, or Proposed for Debarment (JULY 1995) (Applies to contracts over \$25,000).

(ii) 52.211-17, Delivery of Excess Quantities (SEPT 1989) (Applies to fixed-price supplies).

(iii) 52.247-29, F.o.b. Origin (JUN 1988) (Applies to supplies if delivery is f.o.b. origin).

(iv) 52.247-34, F.o.b. Destination (NOV 1991) (Applies to supplies if delivery is f.o.b. destination).

(c) FAR 52.252-2, Clauses Incorporated by Reference (FEB 1998). This contract incorporates one or more clauses by reference, with the same force and effect as if they were given in full text. Upon request, the Contracting Officer will make their full text available. Also, the full text of a clause may be accessed electronically at this/these address(es):

<http://www.arnet.gov/far>

<http://farsite.hil.af.mil>

<http://www.dtic.mil/dfars>

(d) Inspection/Acceptance. The Contractor shall tender for acceptance only those items that conform to the requirements of this contract. The Government reserves the right to inspect or test any supplies or services that have been tendered for acceptance. The Government may require repair or replacement of nonconforming supplies or reperformance of nonconforming services at no increase in contract price. The Government must exercise its postacceptance rights--

(1) Within a reasonable period of time after the defect was discovered or should have been discovered; and

(2) Before any substantial change occurs in the condition of the item, unless the change is due to the defect in the item.

(e) Excusable delays. The Contractor shall be liable for default unless nonperformance is caused by an occurrence beyond the reasonable control of the Contractor and without its fault or negligence, such as acts of God or the public enemy, acts of the Government in either its sovereign or contractual capacity, fires, floods, epidemics, quarantine restrictions, strikes, unusually severe weather, and delays of common carriers. The Contractor shall notify the Contracting Officer in writing as soon as it is reasonably possible after the commencement of any excusable delay, setting forth the full particulars in connection therewith, shall remedy such occurrence with all reasonable dispatch, and shall promptly give written notice to the Contracting Officer of the cessation of such occurrence.

(f) Termination for the Government's convenience. The Government reserves the right to terminate this contract, or any part hereof, for its sole convenience. In the event of such termination, the Contractor shall immediately stop all work hereunder and shall immediately cause any and all of its suppliers and subcontractors to cease work. Subject to the terms of this contract, the Contractor shall be paid a percentage of the contract price reflecting the percentage of the work performed prior to the notice of termination, plus reasonable charges that the Contractor can demonstrate to the satisfaction of the Government, using its standard record keeping system, have resulted from the termination. The Contractor shall not be required to comply with the cost accounting standards or contract cost principles for this purpose. This paragraph does not give the Government any right to audit the Contractor's records. The Contractor shall not be paid for any work performed or costs incurred that reasonably could have been avoided.

(g) Termination for cause. The Government may terminate this contract, or any part hereof, for cause in the event of any default by the Contractor, or if the Contractor fails to comply with any contract terms and conditions, or fails to provide the Government, upon request, with adequate assurances of future performance. In the event of termination for cause, the Government shall not be liable to the Contractor for any amount for supplies or services not accepted, and the Contractor shall be liable to the Government for any and all rights and remedies provided by law. If it is determined that the Government improperly terminated this contract for default, such termination shall be deemed a termination for convenience.

(h) Warranty. The Contractor warrants and implies that the items delivered hereunder are merchantable and fit for use for the particular purpose described in this contract.

(End of clause)